



Santoprene® TPV Geolast® TPV



Thermoplastic vulcanizates (TPV) product grades finder

Santoprene® TPV is an engineered thermoplastic vulcanizate (TPV) created more than 40 years ago out of a simple concept to develop a ready-to-use material that behaves like a rubber but processes like a thermoplastic. A truly revolutionary product, it quickly became the acknowledged industry-standard for TPV. Santoprene TPV is used very successfully across many industries and applications including – Automotive and Electric Vehicles (EV), 5G Connectivity, Electronics and Electrical, Industrial, Consumer Goods, Oil and Gas, Medical, Healthcare and Pharmaceutical, Food and Potable Water (FDA and NSF grades).

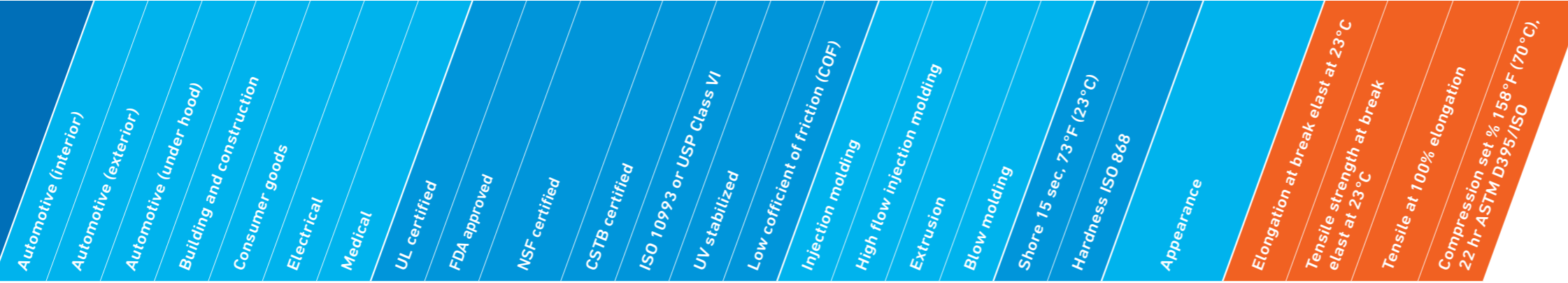
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General purpose TPV grades

	Applications					Requirements					Processing			Hardness		Appearance	Properties				Uses
Santoprene TPV 101-55	•	•	•	•	•	•					•	•		A	60	Black	420	5.0	1.9	23	General purpose grades; extrusion and molding. Highest elastomeric properties
Santoprene TPV 101-64	•	•	•	•	•	•					•	•		A	70	Black	454	6.5	2.8	25	General purpose grades; extrusion and molding. Highest elastomeric properties
Santoprene TPV 101-73	•	•	•	•	•	•					•	•		A	78	Black	478	8.0	3.4	27	General purpose grades; extrusion and molding. Highest elastomeric properties
Santoprene TPV 101-80	•	•	•	•	•	•					•	•	•	A	87	Black	526	10.4	4.6	36	General purpose grades; extrusion and molding. Highest elastomeric properties
Santoprene TPV 101-87	•	•	•	•	•	•					•	•	•	A	94	Black	597	15.6	6.9	37	General purpose grades; extrusion and molding. Highest elastomeric properties
Santoprene TPV 103-40	•	•	•	•	•	•					•	•	•	D	41	Black	610	20.7	9.0	54	General purpose grades; extrusion and molding. Highest elastomeric properties
Santoprene TPV 103-50	•	•	•	•	•	•					•	•	•	D	51	Black				59	General purpose grades; extrusion and molding. Highest elastomeric properties
Santoprene TPV 111-35	•	•	•	•	•	•					•			A	38	Black	330	2.9	1.0		General purpose; extrusion and molding
Santoprene TPV 111-45	•	•	•	•	•	•					•			A	49	Black	340	3.5	1.4		General purpose; extrusion and molding
Santoprene TPV 211-45	•	•	•	•	•	•					•	•		A	49	Natural	340	3.5	1.4		General purpose; extrusion and molding; Highest elastomeric properties
Santoprene TPV 201-55	•	•	•	•	•	•					•	•		A	59	Natural	400	5.2	2.1	22	General purpose; extrusion and molding; Highest elastomeric properties
Santoprene TPV 201-64	•	•	•	•	•	•					•	•		A	69	Natural	450	7.0	2.6	18	General purpose; extrusion and molding; Highest elastomeric properties
Santoprene TPV 201-73	•	•	•	•	•	•					•	•		A	78	Natural	490	8.8	3.6	28	General purpose; extrusion and molding; Highest elastomeric properties
Santoprene TPV 201-80	•	•	•	•	•	•					•	•	•	A	86	Natural	540	11.1	4.7	41	General purpose; extrusion and molding; Highest elastomeric properties
Santoprene TPV 201-87	•	•	•	•	•	•					•	•	•	A	93	Natural	580	15.0	7.1	36	General purpose; extrusion and molding; Highest elastomeric properties
Santoprene TPV 203-40	•	•	•	•	•	•					•	•	•	D	41	Natural	610	20.7	9.0	54	General purpose; extrusion and molding; Highest elastomeric properties
Santoprene TPV 203-50	•	•	•	•	•	•					•	•	•	D	51	Natural				59	General purpose; extrusion and molding; Highest elastomeric properties

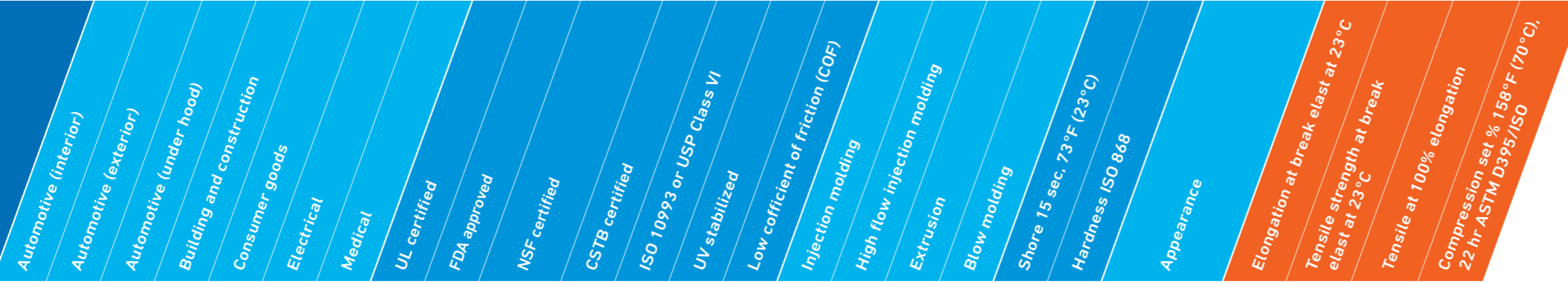
Enhanced colorability TPV grades

	Applications					Requirements					Processing			Hardness		Appearance	Properties				Uses
Santoprene TPV 8201-60	•	•	•	•	•	•					•	•		A	64	Natural	520	5.9	2.2	29	General purpose grades; extrusion and molding. Colorable
Santoprene TPV 8201-70	•	•	•	•	•	•					•	•		A	75	Natural	570	7.5	2.9	36	General purpose grades; extrusion and molding. Colorable
Santoprene TPV 8201-80	•	•	•	•	•	•					•	•	•	A	85	Natural	630	9.8	4.2	35	General purpose grades; extrusion and molding. Colorable
Santoprene TPV 8201-90	•	•	•	•	•	•					•	•	•	A	94	Natural	620	13.0	7.1	52	General purpose grades; extrusion and molding. Colorable
Santoprene TPV 8211-35	•	•	•	•	•	•					•	•		A	38	Natural	350	2.9	1.0		Improved flow for easier processability. Enhanced colorability
Santoprene TPV 8211-45	•	•	•	•	•	•					•	•		A	49	Natural	410	3.6	1.5	25	Improved flow for easier processability. Enhanced colorability
Santoprene TPV 8211-55	•	•	•	•	•	•					•	•		A	59	Natural	480	4.6	2.1	19	Improved flow for easier processability. Enhanced colorability
Santoprene TPV 8211-65	•	•	•	•	•	•					•	•		A	70	Natural	510	5.5	2.5	29	Improved flow for easier processability. Enhanced colorability
Santoprene TPV 8211-75	•	•	•	•	•	•					•	•		A	80	Natural	520	7.0	3.8	36	Improved flow for easier processability. Enhanced colorability
Santoprene TPV 8211-85M350	•	•	•	•	•	•					•	•		A	86	Natural	480	8.8			Improved flow for easier processability; improved abrasion resistance

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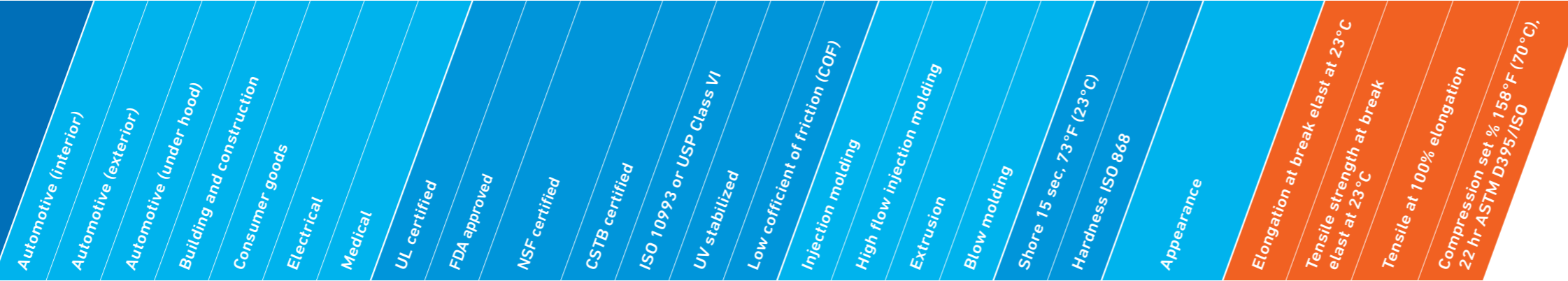
UV black TPV grades

Grade	Applications						Requirements						Processing			Hardness		Appearance	Properties				Uses
Santoprene TPV 121-80	•	•	•	•	•	•							•	•	•	A	85	Black	560	11.0	4.6		General purpose; extrusion and molding; improved UV stability
Santoprene TPV 121-87	•	•	•	•	•	•							•	•	•	A	93	Black	600	15.2	6.8		General purpose; extrusion and molding; improved UV stability
Santoprene TPV 123-40	•	•	•	•	•	•							•	•	•	D	41	Black	620	19.1	9.1		General purpose; extrusion and molding; improved UV stability
Santoprene TPV 121-50E500	•	•	•	•	•	•							•	•	•	A	56	Black	450	4.0	1.7	23	Tailored for robotic extrusion
Santoprene TPV HR 121-60E400	•	•	•	•	•	•							•	•	•	A	64	Black	440	6.4	2.4	21	High resilience TPV; High elastic recovery; very low compression set; for static and dynamic sealing
Santoprene TPV 121-50M100	•	•	•	•	•	•	•						•	•	•	A	56	Black	465	4.4	1.8	31	Improved flow for easier processability
Santoprene TPV 121-62M100	•	•	•	•	•	•	•						•	•	•	A	67	Black	417	4.7	2.4	34	Improved flow for easier processability
Santoprene TPV 121-75M100	•	•	•	•	•	•	•						•	•	•	A	80	Black	441	6.6	3.8	42	Improved flow for easier processability
Santoprene TPV 121-85M100	•	•	•	•	•	•	•						•	•	•	A	89	Black	390	7.3	5.4	49	Improved flow for easier processability
Santoprene TPV 121-60M200	•	•	•	•	•	•							•	•	•	A	61	Black	379	4.1	2.0	28	Improved flow for easier processability
Santoprene TPV 121-75M200	•	•	•	•	•	•							•	•	•	A	76	Black	423	5.8	3.1	36	Improved flow for easier processability
Santoprene TPV 121-65M300	•	•	•	•	•	•							•	•	•	A	65	Black	490	6.6	2.3	41	Improved flow for easier processability; low volatiles
Santoprene TPV 121-80M300	•	•	•	•	•	•							•	•	•	A	82	Black	560	11.0	3.8	53	Improved flow for easier processability; low volatiles
Santoprene TPV 121-70M350	•	•	•	•	•	•							•	•	•	A	70	Black	480	6.2	2.6	40	Improved flow for easier processability; improved abrasion resistance
Santoprene TPV 121-55W241	•	•	•	•	•	•							•	•	•	A	59	Black	480	4.8	2.0		Improved flow for easier processability; Used in glass encapsulation
Santoprene TPV 121-58W175	•	•	•	•	•	•							•	•	•	A	61	Black	460	5.1	2.0	27	General purpose; extrusion and molding; UV stability; tuned for profile extrusion performance
Santoprene TPV 121-67W175	•	•	•	•	•	•							•	•	•	A	72	Black	432	6.8	2.9	29	General purpose; extrusion and molding; UV stability; tuned for profile extrusion performance
Santoprene TPV 121-73W175	•	•	•	•	•	•	•						•	•	•	A	78	Black	460	8.7	3.8	34	General purpose; extrusion and molding; UV stability; tuned for profile extrusion performance
Santoprene TPV 121-80W175	•	•	•	•	•	•							•	•	•	A	85	Black	470	9.1	4.4		General purpose; extrusion and molding; UV stability; tuned for profile extrusion performance
Santoprene TPV 123-50W175		•	•	•	•	•							•	•	•	D	51	Black					General purpose; extrusion and molding; UV stability; tuned for profile extrusion performance
Santoprene TPV 121-65B200	•	•	•	•	•	•							•	•	•	A	67	Black	600	9.2	2.3	48	Improved bonding to TPV and EPDM
Santoprene TPV 121-80B200	•	•	•	•	•	•							•	•	•	A	81	Black	725	11.9	3.9		Improved bonding to TPV and EPDM
Santoprene TPV 121-70B230	•	•	•	•	•	•							•	•	•	A	74	Black	470	6.5	2.6	44	Low coefficient of friction; Improved bonding to TPV and EPDM
Santoprene TPV 121-80B230	•	•	•	•	•	•							•	•	•	A	80	Black	540	8.3	3.3	50	Low coefficient of friction; Improved bonding to TPV and EPDM
Santoprene TPV 121-70B260	•	•	•	•	•	•							•	•	•	A	68	Black	520	6.4	2.6	49	Low coefficient of friction; Improved bonding to TPV and EPDM; auto corner molding
Santoprene TPV 121-80B260	•	•	•	•	•	•							•	•	•	A	78	Black	640	11.0	3.5	62	Low coefficient of friction; Improved bonding to TPV and EPDM; auto corner molding
Santoprene TPV 121-40B265	•	•	•	•	•	•							•	•	•	A	41	Black			1.1	33	Low coefficient of friction; improved bonding to TPV and EPDM; auto corner molding
Santoprene TPV 121-70B265	•	•	•	•	•	•							•	•	•	A	70	Black				36	Low coefficient of friction; improved bonding to TPV and EPDM; auto corner molding
Santoprene TPV 121-80B265	•	•	•	•	•	•							•	•	•	A	82	Black				46	Low coefficient of friction; improved bonding to TPV and EPDM; auto corner molding

UV natural TPV grades

Grade	Applications						Requirements						Processing			Hardness		Appearance	Properties				Uses
Santoprene TPV 8221-60	•	•	•	•	•	•	•						•	•	•	A	64	Natural	470	5.7	2.2	32	General purpose grades; extrusion and molding; Added UV stability
Santoprene TPV 8221-70	•	•	•	•	•	•	•						•	•	•	A	75	Natural	600	6.8	2.9	38	General purpose grades; extrusion and molding; Added UV stability
Santoprene TPV 8221-55M300	•	•	•	•	•	•							•	•	•	A	52	Natural	350	4.0	1.5		Improved flow for easier processability; improved abrasion resistance
Santoprene TPV 8221-65M300	•	•	•	•	•	•							•	•	•	A	65	Natural	470	4.7	2.1		Improved flow for easier processability
Santoprene TPV 8221-75M300	•	•	•	•	•	•							•	•	•	A	75	Natural	490	6.8	3.1		Improved flow for easier processability
Santoprene TPV 8221-85M300	•	•	•	•	•	•							•	•	•	A	84	Natural	500	9.0	4.1		Improved flow for easier processability
Santoprene TPV 8223-30M300	•	•	•	•	•	•							•	•	•	D	26	Natural	490	9.3	5.3		Improved flow for easier processability

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Food, water and detergent resistant TPV grades

	Applications	Requirements	Processing	Hardness	Appearance	Properties	Uses
Santoprene TPV 101-45W255	• •	•	• •	A 48	Black	400 4.0 1.4	Stabilized for protection against copper/ other metal catalyzed degradation; Used for detergent resistance
Santoprene TPV 101-55W255	• •	•	• •	A 61	Black	510 5.2 1.8	Stabilized for protection against copper/ other metal catalyzed degradation; Used for detergent resistance
Santoprene TPV 201-55W255	•		• •	A 60	Natural	450 5.1 1.9 35	Stabilized for protection against copper/ other metal catalyzed degradation; Used for detergent resistance
Santoprene TPV 201-55W255	•		• •	A 60	Natural	450 5.1 1.9 35	Stabilized for protection against copper/ other metal catalyzed degradation; Used for detergent resistance
Santoprene TPV 241-55	• • •	NSF-51 NSF-61	• •	A 59	Natural	450 4.5 1.7	NSF 51 certified for materials used in food equipment; NSF 61 certified for potable water contact
Santoprene TPV 241-64	• • •	NSF-51 NSF-61	• •	A 69	Natural	450 7.0 2.6	NSF 51 certified for materials used in food equipment; NSF 61 certified for potable water contact
Santoprene TPV 241-73W236	• •	NSF-61	• •	A 79	Natural	490 8.8 3.6	NSF 61 certified for potable water contact; W236 grades stabilized against copper/other metal-catalyzed degradation
Santoprene TPV 241-80W236	• •	NSF-61	• •	A 87	Natural	560 11.0 4.4	NSF 61 certified for potable water contact; W236 grades stabilized against copper/other metal-catalyzed degradation
Santoprene TPV 271-55	•	NSF-51	• •	A 59	Natural	390 4.5 1.9 22	FDA non-fatty food contact; NSF 51 food contact
Santoprene TPV 271-64	•	NSF-51	• •	A 69	Natural	490 6.6 2.6 18	FDA non-fatty food contact; NSF 51 food contact
Santoprene TPV 271-73	•	NSF-51	• •	A 78	Natural	490 8.8 3.6 28	FDA non-fatty food contact; NSF 51 food contact
Santoprene TPV 271-80	•	NSF-51	• •	A 85	Natural	540 10.6 4.6 41	FDA non-fatty food contact; NSF 51 food contact
Santoprene TPV 271-87	•	NSF-51	• •	A 93	Natural	580 17.6 7.1 36	FDA non-fatty food contact; NSF 51 food contact
Santoprene TPV 273-40	•	NSF-51	• •	D 41	Natural	610 18.0 9.0 54	FDA non-fatty food contact; NSF 51 food contact
Santoprene TPV 8271-55	•	NSF-51	• •	A 60	Natural	430 4.5 2.0 20	FDA non-fatty food contact. NSF 51 certified for materials used in food equipment; may not be used with foods containing >50% alc
Santoprene TPV 8271-65	•	NSF-51	• •	A 69	Natural	470 6.5 2.7 32	FDA non-fatty food contact. NSF 51 certified for materials used in food equipment; may not be used with foods containing >50% alc
Santoprene TPV 8271-75	•	NSF-51	• •	A 81	Natural	480 8.3 3.9 37	FDA non-fatty food contact. NSF 51 certified for materials used in food equipment; may not be used with foods containing >50% alc

Flame retardant TPV grades

	Applications	Requirements	Processing	Hardness	Appearance	Properties	Uses
Santoprene TPV 151-70W256	•	•	• •	A 75	Black	480 4.8 2.3	Flame retardant (UL 5VA) and UV resistance; extrusion and injection molding
Santoprene TPV 251-70W232			• •	A 75	Natural	550 6.3 2.7	Flame retardant (UL 94 V-0 rated)
Santoprene TPV 251-80W232			• •	A 86	Natural	550 9.0 3.9 40	Flame retardant (UL 94 V-0 rated)
Santoprene TPV 251-85W232			• •	A 89	Natural	540 10.6 4.5	Flame retardant (UL 94 V-0 rated)
Santoprene TPV 251-92W232			• •	A 98	Natural	630 13.9 7.2	Flame retardant (UL 94 V-0 rated)

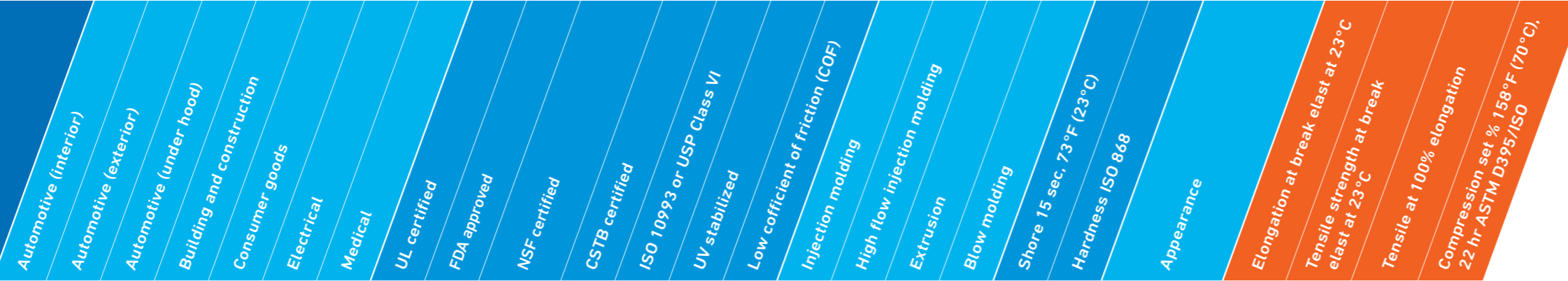
Healthcare, medical & pharmaceutical approved TPV grades

	Applications	Requirements	Processing	Hardness	Appearance	Properties	Uses
Santoprene TPV 181-55MED		•	• •	A 59	Black	440 6.1 2.1	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 281-55MED		•	• •	A 60	Natural	410 4.9 2.0	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8281-35MED		•	• •	A 39	Natural	330 2.6 0.9	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8281-45MED		•	• •	A 49	Natural	440 3.6 1.3	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8281-55MED		•	• •	A 59	Natural	430 5.2 2.0	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8281-65MED		•	• •	A 68	Natural	480 5.9 2.4	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8281-75MED		•	• •	A 79	Natural	510 7.8 3.6	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8281-90MED		•	• •	A 94	Natural	650 13.0 6.7	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8181-55B1MED		•	• •	A 53	Black	600	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA
Santoprene TPV 8281-55B1MED		•	• •	A 53	Natural	600	Medical grade; meets: ISO 10993-1, USP Class VI, Drug Master File maintained with FDA

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Building & construction sealing TPV grades

	Applications	Requirements	Processing	Hardness	Appearance	Properties	Uses
Santoprene TPV 8201-50W185	• •		• •	A 53	Natural	575 5.1 22	Improved compression set, Non-hygroscopic, colorable. Meets ASTM 477 Low Head for pipe seal application
Santoprene TPV 591-56W175	• •		• •	A 62	Black	439 5.3 2.1	General purpose for extrusion and injection molding; good UV performance for outdoor sealing
Santoprene TPV 591-65W175	• •		• •	A 73	Black	439 7.0 2.9 31	General purpose for extrusion and injection molding; good UV performance for outdoor sealing
Santoprene TPV 591-73W175	• •		• •	A 78	Black	461 8.7 3.6 34	General purpose for extrusion and injection molding; good UV performance for outdoor sealing
Santoprene TPV 691-65W175	• •		• •	A 70	Natural	490 6.2 2.7	General purpose, natural, extrusion/injection molding; designed for thin wall, glazing and sealing applications
Santoprene TPV 691-73W175	• •		• •	A 78	Natural	465 8.3 3.4	General purpose, natural, extrusion/injection molding; designed for thin wall, glazing and sealing applications

Bonding TPV grades

	Applications	Requirements	Processing	Hardness	Appearance	Properties	Uses
Santoprene TPV 121-65B200	• • • • •		• •	A 67	Black	600 9.2 2.3 48	Improved bonding to TPV and EPDM
Santoprene TPV 121-80B200	• • • • •		• •	A 81	Black	725 11.9 3.9	Improved bonding to TPV and EPDM
Santoprene TPV 121-70B230	• • • • •		• • •	A 74	Black	470 6.5 2.6 44	Low coefficient of friction; Improved bonding to TPV and EPDM
Santoprene TPV 121-80B230	• • • • •		• • •	A 80	Black	540 8.3 3.3 50	Low coefficient of friction; Improved bonding to TPV and EPDM
Santoprene TPV 121-70B260	• • • • •		• • •	A 68	Black	520 6.4 2.6 49	Low coefficient of friction; Improved bonding to TPV and EPDM; automotive corner molding
Santoprene TPV 121-80B260	• • • • •		• • •	A 78	Black	640 11.0 3.5 62	Low coefficient of friction; Improved bonding to TPV and EPDM; automotive corner molding
Santoprene TPV 121-40B265	• • • • •		• • •	A 41	Black	1.1 33	Low coefficient of friction; improved bonding to TPV and EPDM; auto corner molding
Santoprene TPV 121-70B265	• • • • •		• • •	A 70	Black	36	Low coefficient of friction; Improved bonding to TPV and EPDM; auto corner molding
Santoprene TPV 121-80B265	• • • • •		• • •	A 82	Black	46	Low coefficient of friction; Improved bonding to TPV and EPDM; auto corner molding
Santoprene TPV 121-79W233	• • • • •		• • •	A 84	Black	615 7.4 3.6 49	Overmolding or coextrusion onto EPDM rubber
Santoprene TPV 291-60B150	• • • • •		• • •	A 65	Natural	540 8.0 2.1 62	Overmolding or co-extrusion onto acrylics, polyesters, ABS, PC
Santoprene TPV 291-75B150	• • • • •		• • •	A 78	Natural	68	Overmolding or co-extrusion onto acrylics, polyesters, COPE, ABS, PC
Santoprene TPV 8191-55B100	• • • • •		• • •	A 53	Black	600	Bonding to PC and styrenics and PP
Santoprene TPV 8211-55B100	• • • • •		• • •	A 53	Natural	600	Bonding to PC and styrenics and PP
Santoprene TPV 8291-85TL	• • • • •		• • •	A 86	Natural	830 9.2 4.0	Bonds to metal, fabrics, and nylon; used as tie-layer, e.g. auto belt line seals

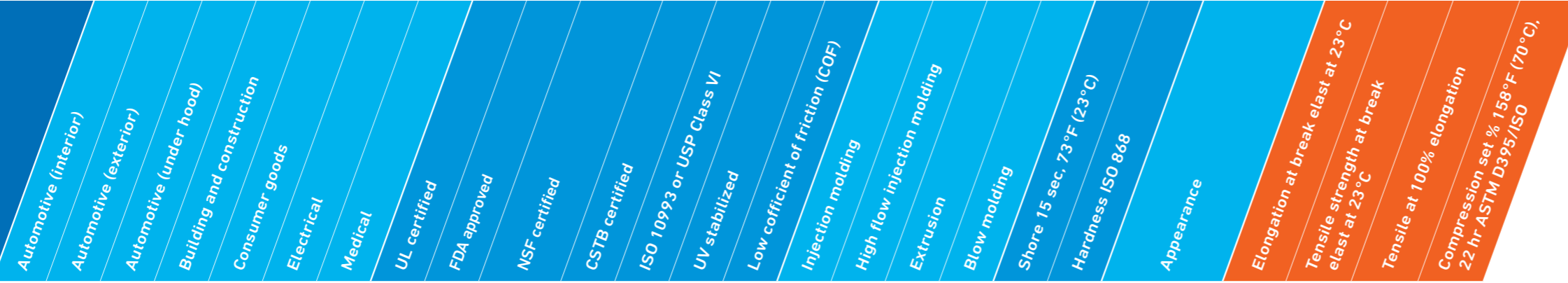
Speciality TPV grades

	Applications	Requirements	Processing	Hardness	Appearance	Properties	Uses
Santoprene TPV 101-60W261	• • • • •		• •	A 65	Black	550 7.2 1.9	Designed for applications with good elastic recovery and excellent flex fatigue resistance
Santoprene TPV 121-50E500	• • • • •		• •	A 56	Black	450 4.0 1.7 23	Tailored for robotic extrusion
Santoprene TPV HR 121-60E400	• • • • •		• • •	A 64	Black	440 6.4 2.4 21	High resilience TPV; High elastic recovery; very low compression set; for static and dynamic sealing
Santoprene TPV 123-50S200	• • • • •		• • •	D 50	Black		Slip coat extrusion grade; low CoF, good wear properties
Santoprene TPV 123-52W242	• • • • •		• • •	D 52	Black		Slip coat extrusion grade; low CoF, good wear properties
Santoprene TPV 201-67W171	• • • • •		• • •	A 71	Natural	450 6.9 2.8	Profile extrusion; water or chemical foaming
Santoprene TPV 201-73W222	• • • • •		• • •	A 77	Natural	460 3.3	Combines good fluid and oxidative resistance for use in a wide range of applications
Santoprene TPV 8123-45S100	• • • • •		• • •	D 45	Black		Slip coat extrusion grade; low CoF, good wear properties
Santoprene TPV 8211-85M350	• • • • •		• • •	A 86	Natural	480 8.8	Improved flow for easier processability; improved abrasion resistance
Santoprene TPV 9101-80E	• • • • •		• • •	A 80	Black	670 7.0 3.4 48	Extrusion grade
Santoprene TPV R ² 9101-80E100	• • • • •		• • •	A 82	Black	500 7.6 3.8 34	Contains <15% post-consumer recycle (PCR) material
Santoprene TPV 9221-87	• • • • •		• • •	A 93	Natural	450 8.8 5.8	Profile extrusion grade with optimized UV and surface

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Oil resistant TPV grades

	Applications	Requirements	Processing	Hardness	Appearance	Properties	Uses
Geolast TPV 701-70	• •		•	A 75	Black	260 5.9 3.3 28	Combines low temperature and oil resistance; Good retention of properties in hot-air and hot-oil aging
Geolast TPV 701-80W183	• •		•	A 83	Black	300 8.2 4.7 31	Combines low temperature and oil resistance; Good retention of properties in hot-air and hot-oil aging
Geolast TPV 701-87W183	• •		•	A 87	Black	330 11.0 6.4 41	Combines low temperature and oil resistance; Good retention of properties in hot-air and hot-oil aging
Geolast TPV 703-45	• •		•	D 47	Black	365 61.2 11.3 52	Combines low temperature and oil resistance; Good retention of properties in hot-air and hot-oil aging

Contact information

Americas
 8040 Dixie Highway, Florence, KY 41042 USA
 Product Information Service
 t: +1-800-833-4882 t: +1-859-372-3244
 Customer Service
 t: +1-800-526-4960 t: +1-859-372-3214
 e: info-engineeredmaterials-amatcelanese.com

Europe
 Am Unisys-Park 1, 65843 Sulzbach, Germany
 Product Information Service
 t: +(00)-800-86427-531 t: +49-(0)-69-45009-1011
 e: info-engineeredmaterials-euatcelanese.com

Asia
 4560 Jinke Road, Zhang Jiang Hi Tech Park
 Shanghai 201203 PRC
 Customer Service
 t: +86 21 3861 9266 f: +86 21 3861 9599
 e: info-engineeredmaterials-asiatcelanese.com

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Contact us for more information:
santoprene.com
santoprene.answerperson@celanese.com

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