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<b>Product Name</b>	CoolPoly®		NAGH/EN
<b>MSDS number</b>	870030	<b>Revision Date</b>	Apr.27.2016
<b>Revision Number</b>	1	<b>Issuing date</b>	Aug.24.2018***

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## 1. Product and company identification

Trade Name

### **CoolPoly®**

The following SDS applies to products described by combinations of the following trade name, product grade and color code listed below.

**Product Grade(s):**  
RS1723\*\*\*

**Color Code:**  
See Section 16 for list of Color Codes

**Manufacturer, importer, supplier**

**Ticona Polymer, Inc.**  
**A business of Celanese**  
8040 Dixie Hwy.  
Florence, KY 41042  
United States  
www.celanese.com

**Transportation emergency phone numbers:**  
In USA, call 800 424 9300  
Outside USA, call +001 703 527 3887, collect calls accepted.

**Product Information**  
1-800-833-4882  
info-engineeredmaterials-am@celanese.com

**Synonyms:**  
Long fiber thermoplastic Nylon 6,6

**Identified uses**  
Plastic processing industry.

## 2. Hazard Identification

**According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200:**  
This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard (29CFR 1910.1200)

## 3. Composition/information on ingredients

**Chemical characterization** NYLON 6,6 OR POLY[IMINO(1,6-DIOXO-1,6-HEXANEDIYL)IMINO-1,6-HEXANEDIYL]; POLYHEXAMETHYLENE ADIPAMIDE; CAS-RN: 32131-17-2

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**3. Composition/information on ingredients**

Components	CAS-No	Percent %
Proprietary Filler		1 - 60
Mica group minerals	12001-26-2	1 - 40

**Remarks**

This product may contain proprietary ingredients. This is a polymeric material. Any hazardous constituents are wetted by the polymer system, and therefore are unlikely to present exposure under normal conditions of processing and handling.

**4. First aid measures**

**Skin**

Cool skin rapidly with cold water after contact with molten polymer. Do not peel solidified product off the skin. Immediate medical attention is required.

**Eyes**

Immediately flush eye(s) with plenty of water. Call a physician if irritation persists.

**Inhalation**

Move to fresh air in case of accidental inhalation of vapors. Get medical attention immediately if symptoms occur.

**Ingestion**

If swallowed, do not induce vomiting - seek medical advice.

**Notes to physician**

This product is essentially inert and nontoxic. However, if it is heated at too high a temperature or if it burns, gases may be released. Based on the amounts likely to be released, carbon monoxide and the nitrogen oxides are the most likely to cause clinically significant toxicity. Patients who have been exposed to off-gases may need to have their carboxyhemoglobin levels and arterial blood gases checked. In the event that the carboxyhemoglobin levels are normal in an acidotic patient, consider cyanide toxicity. If the exposure occurred in an enclosed space, asphyxia (carbon dioxide replacing oxygen) is a possibility. The nitrogen oxides are severe respiratory tract irritants. If patients may have inhaled high concentrations of irritating fumes, monitoring for delayed onset pulmonary edema should be considered.

**5. Fire-fighting measures**

**NFPA:**      **Health:** 1                                      **Flammability:** 0                                      **Instability:** 0

**Suitable extinguishing media**

Foam, Dry powder, Water

**Extinguishing media which must not be used for safety reasons**

Do not use a solid water stream as it may scatter and spread fire.

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**Special exposure hazards arising from the substance or preparation itself, its combustion products, or released gases**

Carbon monoxide  
 Carbon dioxide (CO2)  
 Nitrogen oxides (NOx)  
 Ammonia (NH3)  
 Hydrogen cyanide (hydrocyanic acid)

**Special protective equipment for fire-fighters**

Wear self-contained breathing apparatus and protective suit.

**Other Information**

Keep people away from and upwind of fire. Dust can form an explosive mixture in air Water runoff can cause environmental damage.

**6. Accidental release measures**

**Personal precautions**

Do not breathe dust. Avoid dust formation. Non-processed plastificates and arising cakes should be cooled down basically in a water basin, otherwise there threatens a danger of thermal-oxidative decomposition..

**Environmental precautions**

No special environmental precautions required.

**Methods for cleaning up**

Use mechanical handling equipment. Dispose of in accordance with local regulations.

**7. Handling and storage**

**Advice on safe handling**

Do not handle hot or molten material without appropriate protective equipment. Do not exceed recommended process temperatures to minimize release of decomposition products. Maintain good housekeeping in work areas.. Provide appropriate exhaust ventilation at machinery and at places where dust can be generated.

**Protection - fire and explosion:**

Keep away from sources of ignition - No smoking. Appropriate measures should be taken to control the generation and accumulation of dust during conveying and processing operations..

**Material storage**

Keep in a dry, cool and well-ventilated place. Maintain dryness of resin.. Maximum storage temperature 40°C.

**Incompatible products**

Strong bases\*\*\*

**8. Exposure controls / personal protection**

**OSHA Exposure Limits**

Components	TWA
Proprietary Filler	15 mg/m <sup>3</sup> Total dust. 5 mg/m <sup>3</sup> Respirable fraction.

# Safety Data Sheet



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Respirable Dust	5 mg/m <sup>3</sup>
Total Dust	15 mg/m <sup>3</sup>

## ACGIH Exposure Limits

Components	TWA
Mica group minerals	3 mg/m <sup>3</sup>
Respirable Dust	3 mg/m <sup>3</sup>
Total Dust	10 mg/m <sup>3</sup>

## Mexico National Exposure Limits

Components	LMPE - PPT
Proprietary Filler	2 mg/m <sup>3</sup> 10 mg/m <sup>3</sup>
Mica group minerals	3 mg/m <sup>3</sup>

## Exposure controls

### Engineering measures

General: May not be adequate as the sole means to control employee exposure.

Local Exhaust: Recommended when appropriate to control employee exposure to dust or process vapors.

### Protective equipment

A safety shower and eyebath should be readily available.

### General advice

Avoid contact with skin and eyes.

### Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment

### Skin protection:

When thermal or melt processing, wear long pants, long sleeves, well insulated gloves, and face shield when there is a chance of contact..

### Eye/face protection:

Safety goggles. Safety glasses with side-shields.

### Comments:

Operations involving grinding and machining of parts should be reviewed to assure that particulate levels are kept below recommended standards

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## 9. Physical and chemical properties

### Appearance

<b>Form</b>	pellets
<b>Color</b>	grey
<b>Odor</b>	slight
<b>Flash point</b>	Not Determined
<b>Ignition temperature</b>	No data available
<b>Melting Point</b>	> 200 °C (> 390°F)
<b>Density</b>	Not determined
<b>Specific Gravity</b>	> 1
<b>Water solubility</b>	insoluble
<b>VOC Content(%)</b>	Not determined

## 10. Stability and reactivity

### Reactivity

Stable under normal conditions

### Conditions to avoid

Flame. Avoid prolonged heating at or above the recommended processing temperature.

### Incompatible Materials

Strong bases\*\*\*

### Hazardous Combustion or Decomposition Products:

Carbon monoxide, ammonia, aliphatic amines, amides, ketones, nitriles, hydrogen cyanide.

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## 11. Toxicological information

### Potential health effects

**Routes of exposure** Skin, eyes, inhalation, ingestion.

### Immediate effects

- Skin** Polymer particles may cause mechanical irritation. The molten product can cause serious burns.
- Eyes** Resin particles, like other inert materials, are mechanically irritating to eyes
- Inhalation** Dust irritating to respiratory tract. Overheating in processing may generate hazardous, irritating vapours.
- Ingestion** Low toxicity by this route is expected based on the biological activity of high molecular weight polymers.

**Medical conditions which may be aggravated by exposure:** No specific information available on the product. Off-gases, which may be released if overheated, may affect those with chronic diseases of the respiratory system.

Toxicological data are not available. Observe the usual hygienic measures for handling chemicals.

## 12. Ecological Information

**Ecotoxicity:**The effects of resin pellets on the wildlife that may ingest them is not well understood. In the case of seabirds, some marine biologists believe that the fowl may not be able to pass plastic pellets through their digestive tracts. Thus, large quantities of ingested pellets may cause intestinal blockage, false feelings of satiation or reduction in absorption of nutrients, causing malnutrition and starvation. The goal of SPI's Operation Clean Sweep is zero loss of pellets into the environment..

**Environmental Fate/Information:**This material is considered to be non-biodegradable. Do not discharge product unmonitored into the environment.

## 13. Disposal considerations

### Disposal considerations

Recycling is encouraged. Dispose of spilled material in accordance with state and local regulations for waste that is non-hazardous by Federal definition. Note that this information applies to the material as manufactured; processing, use, or contamination may make this information inappropriate, inaccurate, or incomplete.

This product as shipped is not a RCRA hazardous waste under present EPA regulations

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## 14. Transport information

**US Department of Transportation** Not regulated

**TDG** Not regulated

**Mexico Transport Information** Not regulated

**ICAO/IATA** Not restricted

**IMDG** Not regulated

## 15. Regulatory Information

### US State Regulations

Chemicals associated with the product which are subject to the state right-to-know regulations are listed along with the applicable state(s):  
none

### U.S. FEDERAL REGULATIONS

#### **TSCA Inventory:**

This product complies with the U.S. Toxic Substances Control Act (TSCA).

#### **Environmental Regulations:**

#### **SARA 313 Chemicals**

Contains no substances at or above the reporting threshold under Section 313.

#### **SARA 311:**

<b>Acute health:</b>	No
<b>Chronic health:</b>	No
<b>Fire:</b>	No
<b>Sudden release of pressure:</b>	No
<b>Reactive:</b>	No

### INTERNATIONAL REGULATIONS

#### CANADIAN REGULATIONS

**WHMIS Classification:** Not a WHMIS controlled product.

#### **WHMIS Ingredient Disclosure List IDL:**

Mica (12001-26-2)

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## 16. Other information

NFPA: Health: 1 Flammability: 0 Instability: 0  
HMIS: Health: 1 Flammability: 0 Physical Hazard: 0

**Color code(s)**  
BLACK, KD3003

**Prepared By**  
Product Stewardship Department  
Celanese

### **Sources of key data used to compile the datasheet**

Information contained in this safety data sheet is based on Celanese owned data and public sources deemed valid or acceptable..

### **Other Information:**

Observe national and local legal requirements  
Except as otherwise noted, all of the trademarks referenced herein are owned by Ticona or its affiliates.  
Changes against the previous version are marked by \*\*\*

This product is not intended for use in medical or dental implants.  
The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. Celanese makes no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances. Effects can be aggravated by other materials and/or this material may aggravate or add to the effects of other materials. User has sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. User must meet all applicable safety and health standards.

### **Abbreviation and Acronym:**

ADR = Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
CAS = Chemical Abstracts Service (division of the American Chemical Society)  
CLP = Classification, Labelling and Packaging  
DNEL = Derived No Effect Level  
EINECS = European Inventory of Existing Commercial Chemical Substances  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk (IMO)  
ICAO = International Civil Aviation Organization  
IMDG = International Maritime Code for Dangerous Goods