1. Product and company identification

Trade Name

EcoVAE® 401 Emulsion (75536A)

Manufacturer, importer, supplier
Celanese Ltd.
222 W. Las Colinas Blvd., Suite 900N
Irving, TX  75039
United States
Phone:  972 443 4000
Internet:  www.celanese.com

Transportation emergency phone numbers:
For Chemical Emergency:  Spill Leak Fire Exposure or Accident
Call CHEMTREC Day or Night
DOMESTIC NORTH AMERICA:  800-424-9300
INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted)

2. Hazard Identification

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard (29CFR 1910.1200)

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No</th>
<th>Percent %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vinyl Acetate - Ethylene Copolymer</td>
<td></td>
<td>54 - 58</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>42 - 46</td>
</tr>
</tbody>
</table>

4. First aid measures

General Information
Wash contaminated clothing before re-use.

Skin
Wash off with soap and water. If symptoms persist, call a physician.
Eyes
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Ingestion
If swallowed, seek medical advice immediately and show this container or label.

5. Fire-fighting measures

Suitable extinguishing media
The product in solution form does not burn. The product will burn only after the water it contains is driven off. For dry polymer, use alcohol resistant foam, carbon dioxide (CO2) or dry chemical.

Special protective equipment for fire-fighters
Wear self contained breathing apparatus for fire fighting if necessary.

Other Information
This is a water-based product and presents no particular fire or explosion hazard

6. Accidental release measures

Personal precautions
Contaminated surfaces will be extremely slippery. Avoid contact with the skin and the eyes.

Environmental precautions
Do not flush into surface water or sanitary sewer system.

Methods for cleaning up
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Contaminated equipment (brushes, rags) must be cleaned immediately with water. Dispose of in accordance with local regulations.

7. Handling and storage

Advice on safe handling
Open containers in ventilated area.

Protection - fire and explosion:
No special protective measures against fire required.

Technical measures/Storage conditions
No special technical protective measures required.

Material storage
Keep tightly closed in a dry and cool place. Protect from frost. Keep at temperatures between 5°C and 35°C (40°F and 95°F). Agitate before use.

Incompatible products
No special restrictions on storage with other products
8. Exposure controls / personal protection

OSHA Exposure Limits
No exposure limits established.

ACGIH Exposure Limits
No exposure limits established.

Mexico National Exposure Limits
No exposure limits established

Exposure controls

Engineering measures
Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction.

Protective equipment
A safety shower and eyewash should be readily available.

General advice
Avoid contact with skin and eyes.

Skin protection:
Wear impervious clothing and gloves when there is a reasonable chance for skin contact.

Eye/face protection:
Safety glasses with side-shields.

9. Physical and chemical properties

Appearance
- Form: liquid
- Color: milky white
- Odor: sweet

Freezing point: Approx. 32 °F/°C
Boiling Point: 100 °C (212 °F)
Bulk density: 8.9 lbs/gal
pH: 4 - 5
Viscosity: 1000 - 4000 cPs
Vapor density: >1.0 (Air=1 @ 20 °C)
Specific Gravity: 1.05
10. Stability and reactivity

Chemical stability
Stable under recommended storage conditions

Conditions to avoid
Do not freeze

Incompatible Materials
Materials that react with water

Possibility of hazardous reactions
No hazards to be especially mentioned.

11. Toxicological information

Potential health effects

Routes of exposure          Skin, Eyes

Immediate effects

<table>
<thead>
<tr>
<th>Route</th>
<th>Effect</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin</td>
<td>Prolonged or repeated exposure may cause: skin irritation</td>
</tr>
<tr>
<td>Eyes</td>
<td>May cause eye irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>May cause gastrointestinal irritation.</td>
</tr>
</tbody>
</table>

Toxicological data are not available. Observe the usual hygienic measures for handling chemicals.

12. Ecological Information

Ecotoxicological data are not available. According to experience, the material has no harmful effect on the environment.

13. Disposal considerations

Disposal considerations
Dispose of spilled material in accordance with state and local regulations for waste that is non-hazardous by Federal definition. Note that this information applies to the material as manufactured; processing, use, or contamination may make this information inappropriate, inaccurate, or incomplete.

Note that this handling and disposal information may also apply to empty containers, liners and rinsate. State or local regulations or restrictions are complex and may differ from federal regulations. This information is intended as an aid to proper handling and disposal; the final responsibility for handling and disposal is with the owner of the waste.
14. Transport information

US Department of Transportation  Not regulated

TDG  Not regulated

Mexico Transport Information  Not regulated

ICAO/IATA  Not restricted

IMDG  Not regulated

15. Regulatory Information

US State Regulations
Chemicals associated with the product which are subject to the state right-to-know regulations are listed along with the applicable state(s):
none

U.S. FEDERAL REGULATIONS

TSCA Inventory:
This product complies with the U.S. Toxic Substances Control Act (TSCA).

Environmental Regulations:

SARA 313 Chemicals
Contains no substances at or above the reporting threshold under Section 313.

SARA 311:
- Acute health: No
- Chronic health: No
- Fire: No
- Sudden release of pressure: No
- Reactive: No

INTERNATIONAL REGULATIONS

CANADIAN REGULATIONS

WHMIS Classification: Not a WHMIS controlled product.

All components of this product are listed on the Canadian Domestic Substance List (DSL)
16. Other information

HMIS:  Health: 1  Flammability: 0  Physical Hazard: 0

Prepared By
Product Stewardship Department
Celanese

For more information, consult the Technical Data Sheet (www.celanese-emulsions.com)

Sources of key data used to compile the datasheet
Information contained in this safety data sheet is based on Celanese owned data and public sources deemed valid or acceptable. The absence of data elements required by ANSI or 1907/2006/EC indicates that no data meeting these requirements is available.

Changes against the previous version are marked by ***

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