**Butoxyl®**
(3-Methoxybutyl Acetate)

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Limit</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-Methoxybutyl Acetate</td>
<td>min.</td>
<td>99.5</td>
<td>% (w/w)</td>
</tr>
<tr>
<td></td>
<td>max.</td>
<td>0.1</td>
<td>% (w/w)</td>
</tr>
<tr>
<td>3-Methoxybutanol</td>
<td>max.</td>
<td>300</td>
<td>mg/kg</td>
</tr>
<tr>
<td>Water</td>
<td>max.</td>
<td>0.05</td>
<td>mg KOH/g</td>
</tr>
<tr>
<td>Acid Value</td>
<td>max.</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>Platinum/Cobalt Color (Hazen/APHA Color)</td>
<td>max.</td>
<td>2.0</td>
<td>mg/100ml</td>
</tr>
<tr>
<td>Residue on Evaporation</td>
<td>max.</td>
<td>2.0</td>
<td></td>
</tr>
<tr>
<td>Density at 20 °C</td>
<td></td>
<td>0.954 – 0.956</td>
<td>g/cm³</td>
</tr>
<tr>
<td>Appearance</td>
<td></td>
<td>Clear and free</td>
<td>Visual Examination</td>
</tr>
</tbody>
</table>

Test methods used are available upon request. Contact your Sales Support for copies.
For additional physical properties, see Celanese Product Description and Handling Guide.

**Celanese Corporation**
225 E. John Carpenter Fwy., Suite 1200
Irving, Texas 75062, USA
Phone: 972-443-4016

**Celanese Sales Germany GmbH**
Am Unisys-Park 1
65843 Sulzbach, Deutschland / Germany
Tel: +49 (0) 69 45009 0

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