

Avicor™ 2456 Interior Block Filler

VOC <50 g/L

Formula: 09-BF73022

<u>Ingredient</u>	<u>Pounds</u>	<u>Gallons</u>
Water	240.00	28.76
Propylene Glycol	20.00	2.31
¹ Vantex®-T	3.00	0.37
² Acticide® BW-20	1.10	0.12
³ Drewplus® L-475	3.00	0.41
⁴ Tamol™ 1731A	14.00	1.53
⁵ Triton™ CF-10	3.00	0.34
Mix then add		
⁶ Tronox® CR-826	40.00	1.20
⁷ ASP® 400	150.00	6.97
⁸ 325 Wet Ground Mica	50.00	2.12
⁸ #10 White™	100.00	4.44
⁸ Atomite®	400.00	17.69
Disperse to 2+ Hegman, then add		
⁹ Avicor™ 2456 Emulsion	230.00	25.52
¹⁰ Texanol®	15.00	1.89
Pre-Mix the following, then add		
Water	49.65	5.96
¹¹ Natrosol® Plus 330	4.50	0.39
TOTAL	1323.25	100.00

Physical Constants

Density (lbs. / gal.)	13.23
% NVV	45.93
% NVM	65.81
% PVC	73.20
VOC (g/L)	41.80

Performance Properties

KU Viscosity	121
ICI Viscosity	0.6
pH	9.3
60° Gloss	2.3
85° Sheen	2.7
Contrast Ratio	92.6
Y Reflectance	83.7
Scrub Resistance -- 1/2" Cut	>125
50 Mil Mudcracking	
Cold Temperature - 40°F	Pass
Room Temperature	Pass

Supplier Reference

1 Taminco	5 Dow	9 Celanese Emulsions
2 Thor Products	6 Tronox	10 Eastman
3 Ashland Specialty	7 BASF	11 Ashland Specialty
4 Dow Coatings	8 IMERYS	

www.celanese-emulsions.com

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