

EcoVAE[®] Interior Block Filler

VOC <50 g/L

Formula: 09-BF73002

<u>Ingredient</u>	<u>Pounds</u>	<u>Gallons</u>
Water	240.00	28.76
Propylene Glycol	20.00	2.31
¹ Vantex [®] -T	3.00	0.37
² Acticide [®] BW-20	1.10	0.12
³ Drewplus [®] L-475	3.00	0.41
⁴ Tamol [™] 1731A	14.00	1.53
⁵ Triton [™] CF-10	3.00	0.34
Mix then add		
⁶ Tronox [®] CR-826	40.00	1.20
⁷ ASP [®] 400	150.00	6.97
⁸ 325 Wet Ground Mica	50.00	2.12
⁸ #10 White [™]	100.00	4.44
⁸ Atomite [®]	400.00	17.69
Disperse to 2+ Hegman, then add		
Water	25.00	3.00
⁹ EcoVAE[®] Emulsion Polymer	202.16	22.64
¹⁰ Texanol [®]	15.00	1.89
Pre-Mix the following, then add		
¹¹ Natrosol [®] Plus 330	4.50	0.39
Water	48.75	5.84
TOTAL	1319.51	100.00

Physical Constants

Density (lbs. / gal.)	13.20
% NVV	45.93
% NVM	65.81
% PVC	73.41
VOC (g/L)	41.80

Performance Properties

KU Viscosity	124
ICI Viscosity	1.7
pH	9.2
60° Gloss	2.3
85° Sheen	2.7
Contrast Ratio	93.4
Y Reflectance	83.9
Scrub Resistance -- 1/2" Cut	136
50 Mil Mudcracking	
Cold Temperature - 40°F	Pass
Room Temperature	Pass

Supplier Reference

1 Taminco	5 Dow	9 Celanese Emulsions
2 Thor Products	6 Tronox	10 Eastman
3 Ashland Specialty	7 BASF	11 Ashland specialty
4 Dow Coatings	8 IMERYS	

www.celanese-emulsions.com

www.ecovae.com

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