in our HANDS

2015 Celanese Stewardship Report

A COMPANY IS NOT A Building ON A HILL. NOT A LOGO ON A SIGN. NOT DOTS ON A MAP.

A COMPANY IS A **COLLECTION OF PEOPLE, WORKING TOGETHER TO** SUCCEED AND ACHIEVE.

Human passion and individual accountability are what drive stewardship at Celanese. We're striving to make sure each and every person who works here shares a commitment to good stewardship and actively supports it every day.





FULL YEAR 2014 FINANCIAL HIGHLIGHTS





Net sales: **Adjusted EBIT** \$6.802 billion margin: 18.6 percent

Adjusted EPS \$5.67



Adjusted Free Cash Flow: \$553 million

Over the past several years, we have built a "one Celanese" culture, united by a shared vision, set of values and mission. It is a culture of encouragement, engagement and empowerment, deeply rooted in our belief that for us to succeed as a company, we must be actively involved and accountable as individuals.

SHARED VALUES AND STEWARDSHIP: A **POWERFUL OPPORTUNITY**

Our culture is built upon six fundamental valuescollaborating with others, creating customer value, being sustainable, supporting employee growth, improving the world and driving shareholder value—that define Celanese and guide our journey forward to being the first-choice chemistry solution source for our customers. All of these values touch stewardship, but I think "improving the world" captures the end goal best. We have the opportunity to do this in so many ways, and let me tell you how:

We have the opportunity to:

- set a new industry standard for operating safely,
- work relentlessly to eliminate injuries and incidents,
- add to the many highly innovative, safe products we create that make life better across nearly every walk of life,
- be a positive contributor to environmental sustainability,
- go far beyond corporate financial contributions and make a real difference in our communities through hands-on employee involvement.

INDIVIDUAL ENGAGEMENT AND **ACCOUNTABILITY: REACHING THE** NEXT LEVEL

Early on in our efforts to build our "one Celanese" culture, we decided that to get to the next level of performance across our business we needed to put improvement in the hands of the individual. This is true across every area of stewardship at our company, including safe operations and products, environmental impact, and community engagement. As you read through this report, you will see improved results across all three areas.

SAFETY To support individual and site-level actions, we have embarked upon a company-wide simplification initiative, moving toward a principle-based approach to safety rather than depending solely on prescriptive procedures. In connection with this, in early 2015, we launched Guide 5—a set of five principles to support safer behaviors and simpler, site-specific policies.

In occupational safety, our highly successful Keep-Safe program is expanding upon an approach centered on taking individual responsibility for our own and our fellow workers' safety. Line leaders have embraced our innovative KeepSafe certification development program to enhance their leadership skills and effectiveness. Our award-winning Walk the Line process safety program is designed to ensure that line operators know with 100 percent certainty where a material will flow each time they turn a valve or flip a switch.

ENVIRONMENT Our focus on continuously reducing our environmental footprint is centered on reducing emissions, waste generation and energy consumption. The highlight of this effort this year is the successful completion of our Narrows, Va., acetate plant natural gas conversion project. Furthermore, our partnerships with the U.S. Department of Energy and the Environmental Protection Agency, along with the work our Global Energy Council is doing to achieve sustained reductions in energy use at our facilities worldwide, are driving significant energy efficiency improvements.

To manage and reduce energy consumption, our Global Energy Council has stepped up its emphasis on local engagement at the 11 sites that represent 95 percent of our company's energy use, installing site coordinators and systems to develop, launch and track improvement initiatives at the facility level.

COMMUNITY We continued to expand our culture of giving and caring through community engagement efforts to align with our belief that our employees should drive and direct Celanese support for what's important to local communities and give our employees the tools to provide the needed support. We have refreshed our mission to create opportunities for at-risk families to learn, grow and thrive—and are supporting active employee engagement through generous matching programs and other ways to encourage volunteerism. We expanded Global Impact



Week to span a full month and have refined the Celanese International Impact Program to give more people a chance to get involved.

OUR FUTURE IS IN OUR HANDS

Stewardship, really, is about the future. It's learning to think every day about our own welfare and that of our coworkers, our communities and the environment. It's working to ensure that our stewardship performance next year will be better than it was last year—and our metrics year over year are proving this out. It's realizing that perhaps the most important impact of our efforts will be felt by future generations years from now.

We have the power as individuals to make a difference. Our performance, the pace of our improvement, our future-is in our hands.

Sincerely,

Mark C. Rohr Chairman and Chief Executive Officer **Celanese** Corporation

CELANESE AT A GLANCE

TOUCHING LIVES EVERY DAY.

We are a leading global maker of specialty materials and chemicals. Our products make life better for millions worldwide. Celanese

Celanese **Engineered Materials** makes and markets advanced polymers for automotive, aerospace. electronics, consumer products, medical products and other industries

Celanese **Cellulose** Derivatives develops, manufactures and markets innovative products for filtering, luxury packaging, insulation, medical, nonwoven and other consumer specialty applications.

BUSINESSES

Celanese Food Ingredients produces leading sweetening and food preservation products under the Oorus® brand for customers worldwide.

ACETYL CHAIN **BUSINESSES**

MATERIALS SOLUTIONS

Celanese EVA **Polymers** produces specialty EVA copolymers and resins used in flexible packaging, thermal lamination films, hot melt adhesives, medical products, photovoltaic cells and more.

CELANESE PRODUCTS

INNOVATIONS TO IMPROVE THE WORLD



BETTER MEDICAL DEVICES

Hostaform[®] MT[®] SlideX[™] POM thermoplastic polymers offer ultra-low coefficient of friction, enhancing performance in medical devices like portable diagnostics, inhalers, injection pens and more.

BETTER OPTICALS AND PACKAGING

Clarifoil[®] film products leverage specialized casting technology in antifog and anti-UV optical applications, in addition to recyclable films for print lamination, food and beverage packaging, tapes and labels.



BETTER MEDICINE

EVA VitalDose® pharma-grade polymers enable pharmaceutical companies to develop the next generation of controlled release medicines to benefit patients.

BETTER PAINTS

EcoVAE[®] emulsions are designed specifically for low-odor, low-emission, no-solvent paints and architectural coatings for enhanced eco-friendly product performance.

Celanese Emulsion Polymers offers one of the industry's broades" portfolios of emulsion products for paints and coatings, adhesives, nonwovens, glass fibers, textiles, paper and construction materials.

Intermediate **Chemistry** is a leading

global manufacturer of

basic chemicals for

colorants, paints, adhesives

coatings, medicines and

much more.





BETTER LIGHTING PERFORMANCE

CoolPoly[®] thermally conductive polymers (TCP) offer heat-resistant and reflective properties in a variety of automotive applications without the extra weight of metals. TCPs can contribute to improved fuel economy.



BETTER FILTRATION

CelFX[™] advanced matrix technology delivers next-level filtration performance to reduce volatile compounds and other constituents in cigarettes, water filters and more.



BETTER FOOD AND BEVERAGES

Our Quorus[™] sweetner system offers a reduced-calorie sweetener that balances sweetness with authentic flavor profiles without the bitter aftertaste of traditional low-cal products.



BETTER AUTOMOTIVE PERFORMANCE

Our high performance polymers found in complex auto systems can survive harsh temperatures, vibration, exposure to chemicals and fuels, and still perform for the life of the vehicle – all while keeping cost and weight down.

BUILDING A SAFETY CULTURE AT CELANESE



Going beyond policies and procedures gets us to the next level of safety performance across our company. That's what we're doing, and **it's working.**



Safety

First and always, we must be safe. We are continuing to make meaningful progress in our drive for next-level safety performance across process, occupational and product safety. The key? Culture.

ero incidents is our goal, and we know it cannot be reached through rules, policies and procedures alone. We are working to embed a safety culture into the attitudes and behaviors of every Celanese employee and contractor—achieving meaningful, continuous, sustained improvement is in our hands. We are making progress.

A principles-based approach to safety

To take the progress we have made to the next level, we are moving to a principles-based approach to guiding safe behaviors and creating the right culture. When employees and contractors all share a solid understanding of a manageable number of core principles, it begins to influence every aspect of how they work, from overall philosophy to the smallest daily decision. That's when culture begins to take hold.

In early 2015, Celanese launched Guide 5, a set of leading principles to guide decisions and daily actions in the operation of all Celanese plants. These principles provide a framework that both enables each location to tailor and refine safety management systems to their own unique set of requirements and unifies all sites under a shared set of general desired outcomes.

Simplification supports safer operations

Policies and procedures are still a key component of safe operations. To improve their effectiveness, we assigned a team a few years ago to review environmental health and safety (EHS) programs for clarity and effectiveness. Time and time again facilities told the team that the number of policies and procedures was unmanageable and too prescriptive. We are now moving as a company to fewer, clearer corporate guidelines that provide a higher degree of autonomy at each site to tackle their own unique challenges and requirements.

Occupational safety: progress in building a safety culture

What does a safety culture look like, exactly? In a strong safety culture, employees and contactors share an attitude that places their own safety and that of their coworkers above all other priorities. They know they will be heard when they express concerns or make recommendations. They take immediate action when they see a potential issue rather than assuming the next person will. We have built a safety culture at Celanese, and KeepSafe is a major reason why.



KeepSafe going strong

Launched in 2012, KeepSafe is central to empowering individuals to create a safer workplace, built upon personal ownership, collaboration and teamwork. This important initiative continued to expand and evolve throughout 2014 and into 2015.

In 2014, we launched KeepSafe Safety Culture Assessments at Celanese sites. The assessments consist of two stages: a one-page survey, given to employees and contractors, then on-site interviews to provide a first-hand view of how the culture is progressing.

Another initiative was the rollout over the past year of KeepSafe certification of line leaders. To earn certification, selectees attended a series of educational sessions designed to develop knowledge, techniques and leadership skills to advance the development of a safety culture and accelerate performance improvement. These interactive sessions, along with on-the-job application and safety project completion, build effective safety leadership skills.

At the grass-roots level, the employee "KeepSafe on the Move" video contest enjoyed enthusiastic participation in its second year. More than 55 videos were submitted by employees and contractors, answering the question, "What does KeepSafe mean to you?"



GUIDE 5: CORE PRINCIPLES GUIDE NEXT-LEVEL SAFETY PERFORMANCE

BACK TO THE BASICS TO GET BETTER, FASTER At Celanese, the "operating responsibly" value is squarely in manufacturing. We introduced Guide 5 to encourage the right individual thought processes across all plants in a way that specific policies and procedures cannot. Guide 5 comprises five core principles:

- 1 We take leading actions to stop injuries, accidents and incidents.
- 2 We operate in compliance with permits.
- 3 We live by our fundamental procedures.

4 We operate within operating limits and mechanical integrity requirements.

5 We eliminate highconsequence single points of failure.

Guide 5 does not replace policies and procedures. Policies and procedures have a role in preventing and addressing incidents, but they cannot cover every situation. Installing Guide 5 at every Celanese site bolsters the most valuable human attribute of all: Judgment.

Process safety: increasing individual engagement

Throughout 2014 and during 2015, Celanese continued to implement a comprehensive strategy focused on reducing failures with conduct-of-operations causes. Our aim is to push process safety to the operator level—the individuals turning valves and wrenches—to accelerate sustained, repeatable improvement.

A four-point strategy

Implementation falls under four strategic elements: changing the culture, building competency, learning from incidents and responding to data. Under the first element, "changing the culture," we improved the management system by simplifying, consolidating and clarifying all materials.

Under the "building competency" element, Celanese continues to emphasize our comprehensive professional development program that includes a New Manufacturing Leader Process Safety Certification program that ensures unit and plant leaders demonstrate their process safety knowledge before assuming process safety responsibilities. In addition, we have recently added a line leadership process safety certification called "One.PSM." The initiative works in concert with KeepSafe certification for front line supervisors. The third strategic element, "learning from incidents," centers on our well-established Process Safety Lessons Learned program. The program aims to ingrain lessons learned from actual incidents by retelling our story through global high-quality videos, a technology-specific "Process Safety Rules" program, a plant-specific event sharing database, and an employee-driven video sharing program called "PS BITS," or process safety Lessons Learned program was a finalist for the 2014 ACC Responsible Care Initiative of the Year award.

The fourth area of our strategy, "responding to data," was highlighted by the continued implementation of our award-winning "Walk the Line" program. With a name that plays on the popular Johnny Cash song, this innovative initiative addresses the causes of process safety incidents related to improper equipment line-up. Thanks to the program, 2014 saw a 50 percent reduction in loss-of-containment incidents versus the prior year.

The latest program under the fourth strategic element is "Know Your Limits," designed to validate and increase operator awareness of safe operating limits. The program applies leading indicators to detect deviations from pressure, temperature, vibration and other process variables, helping to predict potential problems and drive operator action to address an issue before an incident occurs.







WALK THE LINE: FOLLOWING LINE-UP FUNDAMENTALS-EVERY TIME

KNOW WHERE IT'S GOING WHEN YOU OPEN THE VALVE Walk the Line is a Celanese industry sharing program to help operators make certain they have confirmed where a material will flow each time they energize a pump or turn a valve. The program focuses on human-factor root causes to improve operational discipline and ensure repeatability.

The program won a number of awards, including the 2013 ACC Initiative of the Year. To expand the benefit beyond our walls, we shared Walk the Line with the industry through the American Fuel & Petrochemical Manufacturers (AFPM) trade association.

Improving the world

Celanese process safety engineers continue to improve our industry by involvement in projects that have global impact. Examples include our participation in the Center for Chemical Process Safety (CCPS) and European Process Safety Centre (EPCS) projects. In 2014 we completed a three-year memorandum of understanding with China's State Administration of Worker Safety to help implement process safety guidelines there. Celanese participation included co-authoring a process safety book and developing training programs.









Product stewardship: collaborating across the business

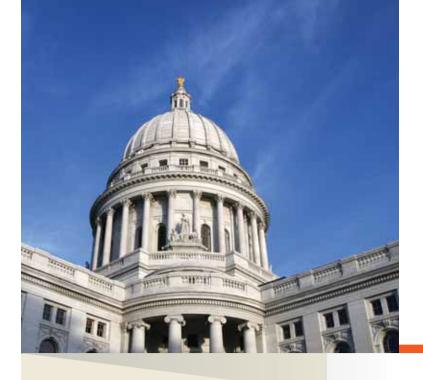
At Celanese, we are proud of the positive impact our products have on daily life all over the world. A critical aspect of this impact is safety. It's of paramount importance that every Celanese product is suitable, safe and compliant with applicable regulations for its intended use.

The Celanese approach to product stewardship is both collaborative and comprehensive to ensure that the products we design, manufacture and market are safe for end users and the environment.

Within Celanese, specialized business processes and tools connect R&D, procurement and manufacturing personnel with product stewardship professionals in a multi-disciplined, highly inclusive process to manage risk and help ensure compliance with regulatory requirements. Celanese businesses utilize a Product Risk Management (PRM) tool that enables product designers to communicate directly to product stewards; new software makes it more efficient for professionals to align decisions as diverse as raw material changes or efforts to sell into new countries or uses with regional regulations.

We are collaborating with state, local and federal government as well. At the Federal level, Celanese is coordinating with our industry partners and other participants of the value chain to modernize the U.S. Toxic Substances Control Act of 1976 (TSCA) in a bipartisan manner.

For Celanese, an updated law will mean a new level of certainty in how we operate, allowing our new and existing products to quickly make



TSCA: STRENGTHENING CRITICAL LEGISLATION TO CREATE CONSISTENT CHEMICAL SAFETY STANDARDS

BRINGING A KEY U.S. STATUTE INTO THE 21ST CENTURY The 1976 Toxic Substances Control Act (TSCA) provides a mechanism for the U.S. Environmental Protection Agency (EPA) to identify and regulate chemicals that could pose a risk to human health or to the environment and to evaluate new chemicals before their introduction into the marketplace. Although TSCA has been an effective statute, the legislation Congress is considering will make oversight of chemicals stronger, timelier and remove barriers that have made it difficult for EPA to act expeditiously. it to market and assuring our customers that the products we manufacture are safe and effective. For our customers, the new law will ensure that the EPA and the chemical industry will be able to address the safety of chemicals in a streamlined and priority-based process.

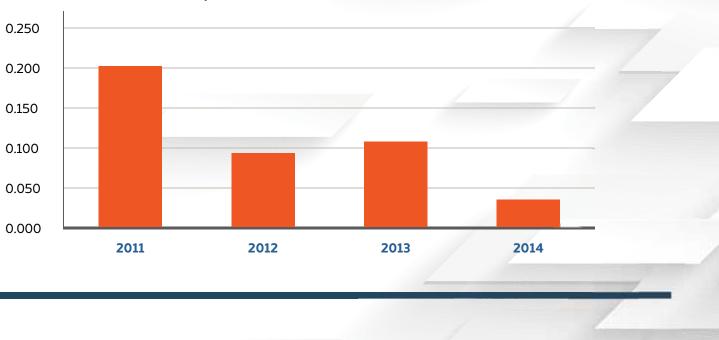
2014 SAFETY METRICS

CELANESE EMPLOYEES

	OIR	LTR	# OIR(LT) Injuries
2010	0.15	0.05	12(4)
2011	0.36	0.10	29(8)
2012	0.35	0.09	28(7)
2013	0.15	0.01	12(1)
2014	0.18	0.05	14(4)

TIER 1 PROCESS SAFETY INCIDENT RATE

Per 200,000 hours



TSCA reform has received bipartisan support in Congress and from the business and environmental communities. Bipartisan legislation like those being considered by the U.S. Congress ensures that all parties involved in the process have their ideas and concerns addressed. This is truly a win-win situation for our industry and for the consumer.

	OIR	LTR	# OIR(LT) Injuries
2010	0.48	0.06	23(3)
2011	0.31	0.10	15(5)
2012	0.29	0.04	14(2)
2013	0.33	0.08	13(3)
2014	0.54	0.05	30(3)

CONTRACTORS

ENVIRONMENTAL: SITE-LEVEL FOCUS AND IMPROVEMENT

People drive ØERFØRMANCE

Thanks to the commitment of our people at the site level, we have made significant progress in **reducing emissions, waste and energy use.**



Environment

Local effort, global progress. As we pursue strategies to grow the business, local teams are working hard to reduce our environmental footprint. The results are beginning to show.

t Celanese, we have made steady progress in reducing our impact on the environment while aggressively pursuing growth in recent years. How? By increasing our emphasis on projects developed and executed at the site level, putting sustainable improvement in the hands of the people running our facilities.

The Celanese Sustainability Council approves and coordinates local projects and initiatives focused on one or more of four key areas: energy consumption, volatile organic compound (VOC) emissions, greenhouse gas (GHG) emissions and waste generation.

Realizing ecological and economic benefit

We believe progress in environmental areas and growth strategies are not mutually exclusive. In fact, ecological and economic benefits often align. Waste reduction and decreased energy consumption have a direct and positive effect on the bottom line. And reduced emissions often are a benefit of plant modernization projects designed to support productivity and profitable growth. A perfect case in point was our US\$160 million project converting coal-fired boilers at our Narrows, Virginia, manufacturing facility to advanced natural gas technology. The switch made an immediate positive environmental and financial impact, reducing fuel-related operating costs by approximately US\$3 million, improving combustion efficiency by a minimum of 4%, decreasing annually GHG, SO2 and NOx emissions by approximately 300,000, 5,400 and 3,200 metric tons respectively, and eliminating approximately 50,000 metric tons of bottom ash along with the costs associated with disposing of this solid waste product created by burning coal.

Innovation that drives both efficiency and value

Celanese Technology Innovation teams are involved in a continuous search to develop new environmentally beneficial efficiency projects, including utilizing sophisticated pinch analysis to reduce energy consumption through heat recovery systems and other technologies. Another area of focus is collecting and selling process byproducts to other industries. For example, the manufacture of our sweeteners generates a number of marketable byproducts that includes sulfur, which can be used to make fertilizer.



Energy reduction: relentless focus, continuous improvement

There has been a step change in efforts to improve energy efficiency and reduce consumption, starting with the Celanese Global Energy Council. Previously the council's primary role was reporting; now it is actively driving change, appointing Global Energy Team coordinators and clearly defining their responsibilities, starting with the 11 sites that account for 95 percent of Celanese energy use.

The council updated a "20 KEYS" energy management process to identify areas of improvement, monitor progress and ensure site-level accountability of our energy programs at the sites. The 20 Keys were developed using a combination of ENERGY STAR, DOE Better Plants, ISO50001 and Celanese concepts and best practices. Two key measures of performance are BTU per pound of production and energy cost per pound of product, the latter of which is a metric that tracks energy spend to make each product. The "20 KEYS" process has been implemented in our Frankfurt, Germany facility and plans are in place to implement it in all 11 major manufacturing sites by the end of 2016.

Partnering with government to accelerate progress

We are leveraging partnerships with the U.S. Department of Energy (DOE) and Environmental Protection Agency (EPA) to drive further improvements in energy efficiency.

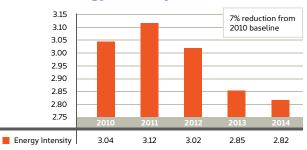
Celanese was one of 11 companies to be recognized at an October 2014 ceremony in Washington, D.C., for achieving 25 percent energy reduction as a participant in the DOE's Better Buildings Better Plants program. As a result, the agency has invited us to participate in the Challenge program, a commitment to reduce energy intensity across eight U.S. sites by 15 percent by 2020.

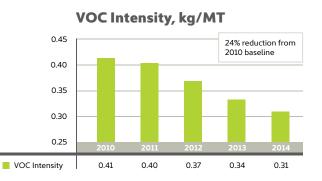
We also have joined the EPA's highly visible Energy Star program in fourth quarter 2014, initially in a "partner" role, signifying that we maintain energy efficiency as one of our top corporate goals. Once we achieve at least a 10 percent improvement in energy intensity, we can be Energy Star certified at the company and site levels.



2014 ENVIRONMENTAL METRICS

Energy Intensity, MBTU/lb





*All data excludes Rousillon and Tarragona VAM **Third party energy at Clear Lake facility and Bishop facitlity are excluded from energy intensity calculations

NEW TOOLS FOR PROGRESS: PARTNERING WITH THE EPA AS AN ENERGY STAR MANUFACTURER

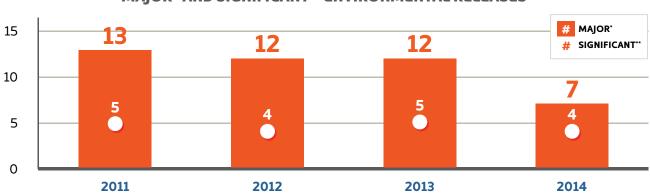
CATALYST FOR CHANGE AND IMPROVEMENT In late 2014, the EPA accepted Celanese into the EPA's Energy Star program as an industrial partner. As an Energy Star partner, Celanese gains access to a wide range of resources at no cost, including knowledge and best practices from other members.

Connected to Energy Star participation, we are designing and installing real-time energy monitoring at key sites based on statistical models for key energy drivers including rate, product mix and other significant factors that correlate to energy use and cost.

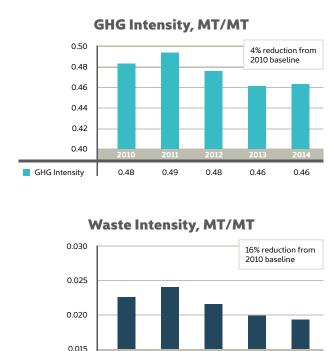
This, along with behavior-based energy management systems, will aid in the achievement of Energy Star certification. The benefits extend to our customers, adding the Celanese name to support those who promote their use of Energy Star-certified suppliers.

Tank and piping advancements

Stewardship means taking special care of things that are entrusted to us. At Celanese, we are using lessons learned from industrial incidents to ensure we don't have spills that travel offsite and impact neighboring communities or the environment. Cross-functional teams consisting of site and corporate environmental, health, and safety (EHS) and mechanical integrity professionals evaluate site infrastructure, current operation and emergency response at both manufacturing sites and third party terminals. The main purpose of the evaluation is to determine vulnerabilities in design and management systems that could result in a release offsite. The assessment's key focus includes secondary containment, mechanical integrity for both tanks and piping, emergency response, and other high risk areas. As a result of the assessments, sites implement management system upgrades and execute projects that mitigate and eliminate the highest risk issues. Through this cross-functional process, our employees are committed to building competency and culture while reducing the environmental impact our manufacturing brings to global communities.



*Major: quantity of chemical which enters the environment and reaches 100% of the Reportable Quantity within any 24 hour window **Significant: quantity of a chemical which enters the environment and reaches 20% of the Reportable Quantity within any 24 hour window. In the chart above, Significant environmental releases is inclusive of Major environmental releases.



0.024

0.022

0.020

0.019

MAJOR^{*} AND SIGNIFICANT^{} ENVIRONMENTAL RELEASES**

0.023

Waste Intensity

EMPLOYEE-DRIVEN COMMUNITY SUPPORT

More than dollars TIME & TALENT

NIKSHADE

The Celanese Foundation continues to expand, focused on linking corporate support to individual employee commitment and involvement.



Community

Hours matter as much as dollars. We are continuing to expand the Celanese Foundation's reach, supporting our belief that employee engagement should be the centerpiece of community engagement.

e are making a deeper, more meaningful difference in our communities through the steady growth and expansion of the Celanese Foundation. It's all part of a continuing shift aimed at maximizing the impact of community engagement by placing it in the hands of our employees. Our mission is to create opportunities for at-risk families to learn, grow and thrive. Our focus areas support programs and causes around families, primary education and safe places to live and grow.

Corporate support linked to active employee involvement

We believe community engagement should be much more than corporate philanthropy. We want to see our people actively involved in the community, contributing their time and talents to support the causes they believe in most. We want to inspire the passion for community service among our employees that comes from seeing that their individual efforts can make a difference.

We are multiplying the impact of employee involvement by linking it to corporate financial contributions— examples include our annual giving program, guided largely by employee involvement and survey feedback; programs for matching employee giving to non-profit organizations and disaster relief campaigns; and our



volunteer program, which contributes dollars tied to employee volunteer hours.

Expanding the Foundation and evolving key programs to increase impact

Our approach is building momentum across the full spectrum of activity. We are expanding the Foundation to new sites every year with the goal of being in every Celanese location worldwide by 2016.

Our continued involvement in the United Way has seen record fundraising efforts for seven consecutive years, totaling \$3.5 million raised through 2014. Our goal in 2015 is to exceed each of the previous seven years fundraising contributions.



Our highly successful Global Impact Week has also continued to grow. In 2014, we expanded the program to an entire month to encourage and accomodate continued increases in participation. With this change, employees made an even bigger impact in their communities with more than 3,500 participants contributing 17,000 hours in 31 locations, up from 2,500 participants, 7,000 hours and 26 locations just one year before.

We are evolving the Celanese International Impact Program—our unique initiative to lend Celanese expertise to strengthen community organizations in countries around the world—as well. Beginning in 2015, the program format will change to increase the number of employees who can participate.



Safe Places





CITY YEAR: SUPPORTING AN IMPORTANT PROGRAM TO HELP AT-RISK KIDS ACHIEVE THEIR FULL POTENTIAL

IMPROVING THE WORLD, ONE CHILD AT A TIME City Year is a national organization that works with kids to improve educational outcomes in high-need urban areas. Trained City Year AmeriCorps members work full time in participating schools, working one on one with students to help them stay on the right path to graduating and succeeding in life.

With the support of Celanese and a number of other corporate and non-profit organizations, City Year is making Dallas its 26th site. The Celanese Foundation has committed \$1.6 million over four years to sponsor a City Year team in Roosevelt High School in a transitional area south of downtown Dallas.



GUIDING

for their

PRINCIPLES

Celanese businesses

bear full responsibility

environmental, health,

employee safety,

process safety and

product stewardship

performance standards.

Celanese management

and all of its employees

adhere to the following

Celanese, its operating

Guiding Principles.

CELANESE IS COMMITTED TO PROTECTING THE ENVIRONMENT, PRESERVING THE HEALTH AND SAFETY OF OUR EMPLOYEES AND COMMUNITIES, AND ENSURING THE SAFE OPERATIONS OF OUR PROCESSES

We believe in a performance-based culture that encourages our employees to strive for best practices in business, production and research, while continuously improving our environmental, health and safety performance. Therefore, Celanese and its businesses set ambitious continuous improvement goals for their environmental, health and safety performance.

COMPLIANCE WITH APPLICABLE REQUIREMENTS

- we do business

USING GOOD SCIENCE

OPERATING SAFELY

- environmental conduct

MANAGING CONTRACTORS

COMMUNICATING PROACTIVELY

RESPONSIBLE MANAGEMENT

CORPORATE COMMITMENT IS REALLY HUMAN COMMITMENT.

Behind every number, every initiative and every success story at Celanese are people. People who believe in what they're doing. People who understand our vision and goals, and know their roles in achieving them.

Our potential as a company is limited only by our ability as individuals to find new ways to improve, every day.





We consider sustainable development an economic, social and environmental prerequisite for continued success.

• We will comply with all applicable laws and regulations in each country in which

• We will comply with these Guiding Principles and the applicable environmental, health and safety policies and standards within all of our business operations worldwide

• We will use sound science methodology to define and manage all significant risks arising from and surrounding our activities and our products • We will only produce and sell products that can be manufactured, distributed, used and disposed of in a safe manner

• We will design and operate our facilities to provide our employees with a safe workplace and to minimize the potential for any adverse impacts on health and the environment • Each employee is accountable for safe work practices and responsible

• We will only do business with contractors who perform their services in compliance with all applicable laws and regulations

• We will require all of our contractors to comply with all applicable environmental, health and safety standards set forth by Celanese

 We will openly communicate our environmental, health and safety performance ideals with internal and external stakeholders

• We will implement and escalate responsible incident management and crisis communications procedures and processes

• We will promptly communicate to affected persons the potential hazards of our products and activities, while also sharing those methods necessary for environmental, health and safety protection

• We will implement our Guiding Principles through environmental, health, safety and security management systems

Each operating facility will be audited periodically to ensure compliance with applicable laws and regulations, in addition to corporate and overall business policies and procedures. Significant findings will be reported promptly to senior management

STEWARDSHIP AWARDS: 2013-14



- > Responsible Care Company of the Year Award for CY2013 Performance
- > Winner, Responsible Care Initiative of the Year Award Walk the Line
- > Responsible Care performance award
- > Responsible Care safety awards (Clear Lake, Bay City, Bishop, Enoree, Meredosia)



American Fuel and Petrochemical Manufacturers (AFPM)

- Safety Merit Award Bay City, Bishop, Clear Lake, Dallas, Enoree, Meredosia, Narrows, Shelby, Winona
- > Achievement Years All US locations
- Achievement Hours Auburn Hills, Bay City, Bishop, Clear Lake, Florence, Meredosia, Narrows, Shelby



 Responsible Care Achievement Award for Pollution Prevention – Singapore



- > Excellence in Caring for Texas Bishop
- > Distinguished Service Bishop
- > Zero Incident Rate Bishop



Voluntary Protection Program (VPP) Certification – Bishop



ISO-50001 (Energy Management) Certification – Frankfurt, Oberhausen, and Kaiserslautern plants

AIChE

2014 Best Paper Award from the Plant Process Safety Symposium at the CCPS Global Congress for the paper, "Walk the Line"



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