Sustainability at Celanese
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Forward-Looking Statements

This release may contain “forward-looking statements,” which include information concerning the company’s plans, objectives, goals, strategies, future revenues or performance, capital expenditures, financing needs and other information that is not historical information. When used in this release, the words “outlook,” “forecast,” “estimates,” “expects,” “anticipates,” “projects,” “plans,” “intends,” “believes,” and variations of such words or similar expressions are intended to identify forward-looking statements. All forward-looking statements are based upon current expectations and beliefs and various assumptions. There can be no assurance that the company will realize these expectations or that these beliefs will prove correct. There are a number of risks and uncertainties that could cause actual results to differ materially from the forward-looking statements contained in this release. Numerous factors, many of which are beyond the company’s control, could cause actual results to differ materially from those expressed as forward-looking statements. Certain of these risk factors are discussed in the company’s filings with the Securities and Exchange Commission. Any forward-looking statement speaks only as of the date on which it is made, and the company undertakes no obligation to update any forward-looking statements to reflect events or circumstances after the date on which it is made or to reflect the occurrence of anticipated or unanticipated events or circumstances.
“To become the premier chemical company.”

This simple phrase summarizes the vision shared by Celanese employees across the globe. To us, being the premier chemical company means best-in-class safety and environmental performance, sustainable earnings growth, satisfied customers benefiting from our innovative, value-added products, and motivated employees delivering exceptional performance. In 2000, we challenged Celanese employees to help us execute our strategy, and I am pleased to report that they have delivered. Our journey to transform Celanese has resulted in a focused portfolio of businesses that embody a culture of operational excellence.

It is this operational excellence that will be the foundation of our continued success, and it depends heavily on our commitment to protect the health of our employees, to ensure the safe operations of our processes, and to preserve and protect the environments in which we work and live. Our commitment to environmental improvement and sustainable development goes beyond just abiding by regulations. It is integral to all aspects of our operations, and we believe it is an economic, social, and environmental prerequisite for continued commercial success.

Ours is a performance-based culture where our employees to strive for best practices in business, production and research. We set ambitious targets and continuous improvement goals. This report outlines our key philosophies and some of our recent environmental, health and safety accomplishments. It also articulates our goals for 2010 and shares some of our plans to achieve those goals.

I appreciate this opportunity to share the practices that we believe will make a real difference in the lives of our employees, in the health of our communities, and in our growth as a company. We are committed to these long-term efforts and look forward to continued success.

David N. Weidman
Chairman and Chief Executive Officer
Celanese abides by the highest standards in our pursuit to become the premier chemical company, regardless of how quickly we accelerate our performance.

Our global Business Conduct Policy is central to the company’s corporate governance and assures that all directors, officers and employees share Celanese’s commitment to ethical business practices. This policy guides us on how to put this commitment to work and sets the expectation that all employees adhere to the ethical standards and laws in all regions where we operate.

Celanese is dedicated to integrity and transparency in our financial reporting. All of our internal controls undergo a thorough and rigorous review to ensure that our financial information accurately and fairly presents Celanese’s financial condition. The principles of business conduct to which we adhere in our daily business affairs are:

- Compliance with Applicable Laws and Internal Policies
- Loyalty to the Company, and
- Observance of Ethical Standards of Society.

Our Business Conduct Policy sets forth that we will design and operate our facilities throughout the world to provide our employees with a safe workplace and to minimize the potential for any adverse impacts on health and the environment.

Our Business Conduct Policy, together with our Core Values and EHS Policy, demonstrates our firm commitment to a sustainable business for our customers, shareowners, employees, neighbors and business partners.

Management Systems

In 2002, Celanese implemented a global EHS management system that supports the development and standardization of global best practices. This initiative enabled Celanese efficient resource utilization and common operating standards. As Celanese continually enhances its product portfolio, our global management system supports the integration of new facilities by providing standard expectations. The Celanese management system is based on ISO standards and has been third-party certified in many facilities and countries worldwide.

Responsible Care

Celanese is committed to Responsible Care, which is the chemical industry’s voluntary global initiative to continuously improve our health, safety and environmental performance and communicate information about our products and processes to our stakeholders. We operate within the tenets of the Responsible Care Global Charter and exceed government requirements to achieve our performance expectations. At the World Summit on Sustainable Development in 2002, Responsible Care was commended by the United Nations Environmental Program for significant contribution to sustainable development.

We participate in many national chemical industry associations in support of Responsible Care programs. In the United States, Celanese has been a key partner in the American Chemistry Council (ACC) for more than four decades, helping to expand the program and leading development of ACC’s Responsible Care initiative. We’ve supported the expansion of Responsible Care to include those who transport our products and the raw materials we use in manufacturing. A Responsible Care Management System is deployed across our organization and has earned third-party certification.

Through this program, Celanese annually measures and publicly reports EHS performance information. With more than 30 facilities around the world, Celanese extends the spirit of Responsible Care accountability, policies and reporting to sites outside the United States, while keeping with all local regulatory and statutory obligations and customs.
Sustainability at Celanese 2007

Celanese Values

The Celanese Values are the foundation of who we are and how we deliver for our customers and shareholders. They are at work throughout the company, inspiring success and driving our processes and results.

To be the premier chemical company, we must continually pursue excellence in everything we do; from practicing safety to demonstrating personal courage to adding value for customers...the status quo is not enough.

Safety, Integrity & Responsibility
Commitment to the highest standards of safety, personal conduct and business integrity around the world

At Celanese, we...
- Make safety a precondition for everything we do
- Communicate openly and honestly, being truthful and ethical in every situation
- Proactively safeguard ourselves, others and the environments in which we do business
- Demand the highest standards of business and personal conduct

Employee Opportunity and Development
Commitment to provide employees with challenging and rewarding opportunities and the resources to develop skills and excel in a global environment

At Celanese, we...
- Attract, develop and retain employees who achieve results while living the core values
- Continuously learn, accept challenges and achieve personal potential
- Value differences while treating each other fairly and with respect
- Know what is expected, lead by example and make a positive impact

Productivity, Performance & Results
Commitment to increase the value of our performance-driven company by using best-in-class processes, fact-based decision making and setting the highest expectations for individual and company results.

At Celanese, we...
- Possess a sense of urgency to drive for excellent results and continuous improvement
- Accept a personal accountability and commit to meet goals and objectives
- Use analytical tools to make fact-based decisions and take informed actions
- Demonstrate the courage to make decisions that benefit the company as a whole

Customer-Focused Growth and Innovation
Commitment to grow globally and profitably through innovative solutions that anticipate customers’ needs and deliver value

At Celanese, we...
- Invest in businesses and regions that profitably support our customers and create growth opportunities
- Think globally and strive to meet or exceed customer expectations
- Always seek new and better ways to create value for customers and the company
- Pursue customers, suppliers and other business partners that recognize the value of Celanese products and services
Complying with applicable requirements ...
▪ We will comply with all applicable laws and regulations in each country in which we do business.
▪ We will comply with these Guiding Principles and the business’s applicable environmental, health, and safety policies and standards at all of our operations worldwide.

Using good science ...
▪ We will use good science to define and manage all significant risks arising from our activities or our products.
▪ We will produce and sell only products that can be manufactured, distributed, used, and disposed of safely.

Operating safely...
▪ We will design and operate our facilities to provide our employees with a safe workplace and to minimize the potential for any adverse impacts on health and the environment.
▪ Each employee is accountable for safe work practices and responsible environmental conduct.

Managing contractors...
▪ We will only do business with contractors who perform their services in compliance with all applicable laws and regulations.
▪ We will require our contractors to comply with applicable Celanese environmental, health, and safety standards.

Communicating proactively...
▪ We will openly communicate our environmental, health, and safety performance with all internal and external stakeholders.
▪ We will implement responsible incident management and crisis communications procedures and processes.
▪ We will promptly communicate to affected persons the potential hazards of our products and activities while sharing methods necessary for environmental, health, and safety protection.

Managing responsibly ...
▪ We will implement our Guiding Principles through environmental, health and safety management systems.

Each operating facility will be audited periodically to assure compliance with applicable laws and regulations and with corporate and business policies and procedures. Significant findings will be reported promptly to senior management.

By acting in compliance with the Environmental, Health, and Safety Policy and Guiding Principles, Celanese, its operating businesses, managers, and employees support the goals of the chemical industry’s international Responsible Care program.
Celanese Safety

At Celanese, we work to achieve the highest levels of safety performance. Our vision is to create a safe and healthy workplace that is injury-free. Safety is a pre-condition for everything we do — a requirement to remain competitive in a global business arena. We measure our global progress using, the OSHA Incident Rate (OIR), which is roughly equivalent to the number of injuries per 100 employees.

In 2005, we set an ambitious goal to reduce serious injuries by 70 percent by 2010. We have seen significant progress to date with a 40 percent OIR reduction from 2005 to 2006. Further improvements were achieved in 2007. Our safety performance places us in the top 10 percent among our Responsible Care and industry peers.

Project ALERT

To achieve this improvement in safety performance, Celanese developed and follows an employee engagement process, “Project ALERT.” ALERT is an acronym for five key elements in Celanese’s approach to the occupational safety process. All employees are Accountable for performing their jobs safely, with clear performance measures to drive safety accountability. We’ve redefined Leadership roles for safety, set high expectations for leadership engagement and provided training. We recognize and promote the involvement and awareness of engaged Employees as a key for ensuring safe behaviors. We’ve set clear Requirements by establishing global safety processes and benchmarking with industry leaders to define best practices. We’ve developed and implemented Tools and metrics, including leading indicators of safety performance and site self-assessments to promote continual improvement.

We’ve also gone beyond traditional chemical-industry safety programs to extend our ALERT process to non-manufacturing areas, including office workers, sales personnel and warehouses. We are creating the safety culture of a premier chemical company, with demonstrated sustainable safety performance through the interdependent partnership and commitment of all employees in all job functions.

Process Safety

Our vision for zero incidents applies to our employees and the communities in which we operate. We design and operate our manufacturing sites to minimize any potential adverse health and environmental impact. We regularly analyze hazards to identify, manage and minimize potential risks, and routinely inspect and perform timely repairs on critical plant equipment.

Celanese has an exceptional performance record in this area. Recently, though, incidents elsewhere in the chemical industry have led us to examine our process safety system and management structure. We have carefully reviewed all of our facilities, and ultimately affirmed the strength and effectiveness of our systems. We also identified enhancements to our global process safety system by integrating the best aspects of our regional processes. Additionally, we monitor and learn from incidents throughout the industry to help us improve our own practices.
Sustainability at Celanese 2007

Safety Highlights

— Celanese employees at the Zona Istmo manufacturing facility in Mexico achieved two years without an OSHA injury in July 2007 and also celebrated 1,000 days with no Lost Time Incidents (LTI).

Site leaders have clearly communicated three primary objectives with workers in order to reach these milestones: (a) always use proper equipment for the job, (b) follow the procedures, and (c) be alert to risks. Zona Istmo follows Project ALERT and emphasizes employee participation in the safety process. Training has been redesigned to focus on effective shift-change communication and continuity. Elements of the site Process Safety Management system have been evaluated and enhanced.

Site employees have committed themselves to continue in the journey to safety excellence by setting new objectives and by avoiding “drift” in what has been implemented. Leadership plays a crucial role, from site manager engagement to supervisor involvement.

— The site Safety Committee at the Ticona manufacturing facility in Shelby, N.C., has demonstrated excellence in Safety, Integrity and Responsibility by making employees’ safety a priority. Through regular audits, training, recognition events and communication efforts, Safety Committee members have contributed to the site’s impressive 2006 OSHA and LTI rates of zero.

Employees credit teamwork across the site as the prime contributor to the stellar ongoing safety record. To commit to the highest standards of safety, personal conduct and integrity, employees moved from a ‘they’ to a ‘we’ mentality and have developed a sense of trust, ownership and pride while making safety a lifestyle.

In recognition of its efforts, the team won an award for Safety, Integrity and Responsibility at Celanese’s inaugural Celanese Values Awards in January 2007. The team hopes the award can set an example for other site teams throughout Celanese and their model can easily be transferred to any Celanese location worldwide.

— At Celanese’s new integrated chemical complex in Nanjing, China, employees and contractors worked safely in excess of two million work hours during the construction phase. In operation since early 2007, the site has extended to site performance by completing five million work hours without an LTI.

From construction of the plant to production of finished chemical products, the engineering contractors, construction contractors and Celanese employees have demonstrated commitment to safety as a precondition in all aspects of their work. By living the Value of Safety, Integrity and Responsibility, these employees and contractors are showing what it takes to lead Celanese in its mission to become the premier chemical company.

— The Calvert City, Ky., polyvinyl alcohol manufacturing facility achieved a 47 percent reduction in safety incidents. The site safety team of mechanics and operators established and implemented a Values Based Safety Process that focuses on preventing human error by changing actions and behaviors through raising awareness and creating an atmosphere of greater ownership and accountability. A team of managers and employees came together to revitalize the site’s Safety Suggestion Process, which asks employees to submit improvement ideas and then provides feedback on the outcome. This is another example of how employee participation has helped to improve safety performance.
Serious Injuries (OSHA incidents)  
Per 200,000 workers

<table>
<thead>
<tr>
<th>Year</th>
<th>OIR</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>0.43</td>
</tr>
<tr>
<td>2005</td>
<td>0.72</td>
</tr>
<tr>
<td>2004</td>
<td>1.02</td>
</tr>
</tbody>
</table>

Lost Time Injuries  
Per 200,000 workers

<table>
<thead>
<tr>
<th>Year</th>
<th>LTIR</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>0.09</td>
</tr>
<tr>
<td>2005</td>
<td>0.19</td>
</tr>
<tr>
<td>2004</td>
<td>0.47</td>
</tr>
</tbody>
</table>

*OIR* — OHSA Incident Rate (OIR) is the measurement of the number of employees who experienced occupational injuries and illness that resulted in medical treatment, days away from work or restricted work.

*LTIR* — Lost Time Injury Rate (LTIR) is a lost time due to a work-related accident or illness of sufficient severity that prevents the individual involved from being able to report to work on the following day or shift.

Safety receives our constant attention because we are committed to imparting the skills and information employees need to return home safely to their families everyday. By reducing the number of injuries and illnesses that occur on the job, Celanese is a better place to work. We also avoid increased costs to the company and to the individual that result from accidents and illnesses. Despite the ever-increasing technical complexity of hazards in the industrial workplace, employees must be able to protect themselves and others.

Celanese is committed to the health and safety of all our workers and provides an education and culture in safety that leads our industry. As noted in our core values: safety is a precondition of everything we do.
Celanese works to protect the environment, preserve the health and safety of our employees and communities, and to assure safe operations throughout our global footprint. We consider sustainable development as an economic, social, and environmental prerequisite for continued commercial success.

Our performance-based culture encourages employees to strive for best practices in business, production and research, while continuously improving our environmental, health, and safety performance. Therefore, Celanese and its businesses have set ambitious continuous improvement goals for environmental performance.

We believe that Celanese can be successful only if the public trusts our businesses, products and facilities. We will comply with the requirements of our regional and national governments, and we seek to meet the expectations of our local communities. Environmental protection, employee health and occupational and process safety are in the interest of our employees and neighbors, as well as a benefit to the company.
Celanese understands the implications that increasing energy use may have on sustained future operations. To reduce energy use and increase efficiency, the company has implemented a strategy that includes upgrading process technology, increasing energy efficiency through heat recovery. As the company continues to optimize its business portfolio, organic growth will be accomplished using the most efficient and environmentally friendly technology. We also will curtail or shutdown less efficient operations.

Integrated with our energy strategy is our plan to reduce greenhouse gas (GHG) emissions, which can contribute to changes in the global climate. To do our part, we have set a goal to reduce Celanese’s energy intensity by 20 percent between 2005 and 2010 and GHG emissions (primarily carbon dioxide and methane) by 30 percent. The bulk of Celanese’s GHG emissions originate from direct and indirect energy generation, so we’re focusing on integrating energy and GHG projects.

Since 2001, Celanese has reduced its GHG emissions by 37 percent and its energy usage by 28 percent. This is an impressive reduction, and we are committed to continue capitalizing on energy efficiency projects to sustain performance improvements. The projects discussed below highlight our commitment and underscore our belief that sustainability must include proper environmental and energy stewardship.

Technology Development
We reduce energy and GHG emissions primarily through technology enhancements. Improvements are accomplished with waste heat recovery, use of process-to-process heat exchangers, optimization of process controls and modification of reactor systems, among others. For example, our acetic acid process has undergone extensive technical development during the past 25 years. The resulting AO+ acetic acid technology offers dramatic improvements in asset utilization and energy reduction. With the growth of our acetic acid business, we have applied this technology as we established operations in Nanjing, China, using the most efficient technology available at project design. Similarly, this technology is being implemented in our acquired Pardies, France, facility.

Europe Renewable Energy
Our Lanaken, Belgium, acetate site employs four windmills to generate about half of the site’s total annual electricity needs. Celanese implemented this project in conjunction with Electrabel, a private energy company that specializes in electricity production and renewable energy solutions for Belgium and Luxemburg.

The windmills have been operational since 2005 and generate approximately 8 megawatts. Use of renewable energy at the site has yielded a reduction in total energy cost and a 68 percent reduction in GHG emissions from a 2004 baseline (the year prior to windmill introduction). This represents a significant decrease in GHG emissions and underscores the Celanese commitment to integration of energy and GHG reduction projects.

<table>
<thead>
<tr>
<th>Year</th>
<th>Energy Consumption (in million Gigajoules)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>87</td>
</tr>
<tr>
<td>2005</td>
<td>96</td>
</tr>
<tr>
<td>2004</td>
<td>102</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Year</th>
<th>Energy Consumption (per metric ton of product)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>8.8 GJ</td>
</tr>
<tr>
<td>2005</td>
<td>9.3 GJ</td>
</tr>
<tr>
<td>2004</td>
<td>10.8 GJ</td>
</tr>
</tbody>
</table>
North America Fuel Use Reductions
Our Pampa, Texas, chemicals site reduced fuel usage in its acetic anhydride ketene furnaces. After consulting with furnace burner manufacturers, we determined our existing burner plate openings were not sized for optimal efficiency. As a remedy, the site embarked on a staged approach to resize burner plate openings for each of the applicable burners. With this optimization technique, the site has experienced an energy use savings of about $30,000 per month.

Singapore Process Improvements
Our Singapore chemicals site completed a series of projects to reduce emissions and promote energy savings. The projects involved the exchange and reuse of waste heat between adjacent operating units and implementation of process improvements in separation and stripping.

### Emissions of greenhouse gases into the air (CO₂, CH₄, N₂O, HFC, PFC)

<table>
<thead>
<tr>
<th>Year</th>
<th>Emissions in million metric tons</th>
<th>Per metric ton of product</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>6.0</td>
<td>0.61 tons</td>
</tr>
<tr>
<td>2005</td>
<td>6.8</td>
<td>0.66 tons</td>
</tr>
<tr>
<td>2004</td>
<td>8.2</td>
<td>0.87 tons</td>
</tr>
</tbody>
</table>

### Emissions of volatile organic compounds into the air (VOC)

<table>
<thead>
<tr>
<th>Year</th>
<th>Emissions in million metric tons</th>
<th>Per metric ton of product</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>5.5</td>
<td>0.56 kg</td>
</tr>
<tr>
<td>2005</td>
<td>6.5</td>
<td>0.62 kg</td>
</tr>
<tr>
<td>2004</td>
<td>6.7</td>
<td>0.71 kg</td>
</tr>
</tbody>
</table>
Continuous improvement of the environment contributes positively to the Celanese bottom line. Investments in environmental management systems and in environmental projects have a positive return for Celanese and promote long-term business sustainability.

Our environmental projects not only meet regulatory requirements, but also our corporate Sustainable Development goals. A key Celanese Sustainability Goal is to reduce air emissions by 30 percent by 2010 from a 2005 baseline. Toward this end, Celanese sites worldwide have implemented various emission reduction projects that are achieving measurable results.

Since 2001, we have reduced our air emission intensity (emissions per ton of production) by 23 percent, or about 1,000 tons of volatile organic compound (VOC) emissions per year. These reductions have been achieved through a number of programs, including shutting down aged and inefficient process lines, implementing multi-million dollar process improvements and eliminating minor emission releases. Many of these projects have resulted in significant savings in energy costs and raw material usage. Significant further reductions are planned globally to achieve our 2010 goal.

**Emissions Reduction Highlights**

**Europe** — Our Geleen, Netherlands, emulsions site reduced total VOC emissions by 22 percent through the implementation of a sitewide emission leak detection and repair program.

**North America** — The AT Plastics Plant in Edmonton, Alberta, Canada, reduced total VOC emissions by 16 percent. The decrease in VOC emissions was the result of a sitewide program to reduce emissions of vinyl acetate and ethylene via improvements in raw material conveyance systems and in reactor product changes and maintenance.

The Calvert City, Ky., polyvinyl alcohol site is implementing a multi-million dollar process improvement project to control VOC emissions of methanol and acetic acid. This project will result in annual VOC emission reductions of more than 1,700 tons, as well generate nearly $1 million per year in annual raw material savings.

A comprehensive inspection program at the Bishop, Texas, facility engages all employees and concentrates on finding and improving minor emissions issues while they are still minor. The site has also closed older facilities and limited runtime for less efficient equipment.
Celanese is minimizing and reducing waste across the company and has integrated waste management with production, introduced recycling programs and increased production yields in dedicated efforts to continuously reduce the amount of waste our operations generate.

Celanese’s goal is to reduce our waste generation intensity (waste per ton of product) by 25 percent by 2010 from the 2005 baseline. Excellent progress has been achieved: Between 2001 and 2005 we reduced waste generation intensity by 48 percent. Significant reductions continued in 2006, with more than 88 percent of production-related waste being recycled, treated or used as supplement fuel for facility power or on-site steam generation. The amount of waste used as beneficial fuel or internally recycled has steadily increased as we continually focus on reducing waste generated.

Waste Management Highlights

— The Perstorp, Sweden, emulsions site reduced its overall waste count by 59 percent in 2006 through several initiatives:

  ▪ An older purification plant was replaced with a new ultra filtration system. As a result, 50 percent of the new plant's waste is sold as a low-grade product, and the other 50 percent is incinerated at a low cost. Incineration from filtrate generates steam that is provided back to the site, highlighting our commitment to continue our energy stewardship efforts.

  ▪ The site decreased landfill disposal. Filter bags are now recycled instead of thrown away. The filtrate is incinerated and the bags are processed to be reused.

  ▪ The site installed agitators in the basins to eliminate sedimentation and thus disposal of waste. Overall, the projects reduced hazardous waste by 75 percent in 2006.

— A Six Sigma project provided the Pampa, Texas, chemicals plant with a plan to minimize chemical losses throughout the production process. The plan and flow management plan enabled the Pampa plant to minimize process losses and realize $200,000 annually in reduced product waste.

— The Lanaken, Belgium, acetate site is expanding an ongoing project to recycle sludge from its Lenzing acetone recycle filtration system. This project reduces filtration waste and increases the quantity of recovered acetone to be used for recycle. It is estimated that this will recover more than 90 percent of waste generated from this process.

<table>
<thead>
<tr>
<th>Waste Volume</th>
<th>Per metric ton of product</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>0.05 tons</td>
</tr>
<tr>
<td>2005</td>
<td>0.07 tons</td>
</tr>
<tr>
<td>2004</td>
<td>0.07 tons</td>
</tr>
</tbody>
</table>
Reduction of Water Use

Celanese has invested to develop technologies and implement projects that reduce water consumption, increase efficiency and plant reliability. As shown in the graph, this has resulted in a decrease in water usage of more than 30 percent since 2004. Among the process changes implemented are on-site wastewater treatments in newer, high-performance treatment systems and an adherence to recycling this treated wastewater wherever possible. Another factor in overall water reduction has been the changing mix of types of production processes, as the company has optimized its product portfolio.

### Wastewater Volume

<table>
<thead>
<tr>
<th>Year</th>
<th>Volume (in million metric tons)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>113</td>
</tr>
<tr>
<td>2005</td>
<td>126</td>
</tr>
<tr>
<td>2004</td>
<td>161</td>
</tr>
</tbody>
</table>

### Wastewater Volume

<table>
<thead>
<tr>
<th>Year</th>
<th>Volume (per metric ton of product)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006</td>
<td>11.4 tons</td>
</tr>
<tr>
<td>2005</td>
<td>12.2 tons</td>
</tr>
<tr>
<td>2004</td>
<td>16.1 tons</td>
</tr>
</tbody>
</table>

Highlights of Reducing Water Usage

- Water usage at the Frankfurt, Germany, emulsions facility has been reduced by replacing manual product purification filters with automated systems. This modification has reduced filter changes by 15 percent, and has also improved production efficiency and reduced wastewater generation.

- The Perstorp, Sweden, emulsions site optimized the site’s vacuum pump program and reduced wastewater generation by 11 percent while increasing production by 13 percent. The reduction project focused on temperature and level controls, and also included use of additives to decrease wastewater. Flow meters were installed to measure consumption and ongoing improvement.
A Global Hybrid Chemical Company

Celanese Corporation is an integrated global producer of value-added industrial chemicals. We are No.1 and No. 2 worldwide in product areas that generate the majority of our sales. We are one of the world’s largest producers for acetyl products, which are intermediate chemicals for nearly all major industries, as well as a leading global producer of high performance engineered polymers. Our operations are located in North America, Europe, and Asia.

Celanese is a leading global chemical company with top performing franchises, an attractive hybrid business model and strong global positions. In 2006, the company made significant progress in positioning itself as a premier chemical company. Over the next three years, Celanese will execute strategies that build on the strength of its hybrid structure, market leadership and operational excellence to deliver earnings growth and increase value for its stakeholders, including customers, shareholders and employees.

Key Figures

<table>
<thead>
<tr>
<th></th>
<th>2006</th>
<th>2005</th>
<th>2004**</th>
</tr>
</thead>
<tbody>
<tr>
<td>Net sales</td>
<td>$6,656</td>
<td>$6,033</td>
<td>$5,069</td>
</tr>
<tr>
<td>Operating profit</td>
<td>$747</td>
<td>$573</td>
<td>$130</td>
</tr>
<tr>
<td>Net earnings/loss</td>
<td>$406</td>
<td>$277</td>
<td>$(175)</td>
</tr>
<tr>
<td>Number of employees (year end)</td>
<td>$8,900</td>
<td>$9,300</td>
<td>$9,100</td>
</tr>
</tbody>
</table>

** Represents combined financial results of Celanese Corporation and its predecessor, Celanese AG. The presentation of combined net sales or other combined financial results of Celanese Corporation with its predecessor is not in accordance with U.S GAAP. For a reconciliation of the combined financial results, please visit the Investor section of the company’s website at www.celanese.com.

Net Sales by Region

- **Americas, 40%**
- **Europe, 35%**
- **Asia, 25%**

** Based on Celanese 2006 consolidated net sales (does not include sales from equity and cost investments)